

GENERAL NOTES:

1. STORM PANEL SHOWN ON THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) HAS BEEN VERIFIED FOR COMPLIANCE IN ACCORDANCE WITH THE 2010 EDITION OF THE FLORIDA BUILDING CODE. THIS STORM PANEL SHALL **NOT** BE INSTALLED AT HIGH VELOCITY HURRICANE ZONES (MIAMI-DADE / BROWARD COUNTIES).

DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1609 OF THE ABOVE MENTIONED CODE, FOR A WIND SPEED AS REQUIRED BY THE JURISDICTION WHERE THESE SHUTTERS WILL BE INSTALLED AND FOR A DIRECTIONALITY FACTOR $K_d=0.85$, USING ASCE 7-10 FOR INSTALLATIONS UNDER 2010 FBC AND SHALL NOT EXCEED THE MAXIMUM (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON SHEETS 5, 10 THRU 15.

IN ORDER TO VERIFY THE ABOVE CONDITION, ULTIMATE DESIGN WIND LOADS DETERMINED PER ASCE 7-10 SHALL BE FIRST REDUCED TO A.S.D. DESIGN WIND LOADS BY MULTIPLYING THEM BY 0.6 IN ORDER TO TO COMPARE THESE W/ MAX. (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON SHEETS 5, 10 THRU 15.

IN ORDER TO VERIFY THAT COMPONENTS AND ANCHORS ON THIS P.E.D. AS TESTED WERE NOT OVER STRESSED, A 33% INCREASE IN ALLOWABLE STRESS FOR WIND LOADS WAS **NOT** USED IN THEIR ANALYSIS. A DURATION FACTOR $CD=1.60$ WAS USED FOR VERIFICATION OF FASTENERS IN WOOD.

STORM PANEL'S ADEQUACY FOR IMPACT AND FATIGUE RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1609.1.2 OF THE ABOVE MENTIONED CODE AS PER ATL REPORTS # 1128.01-00 AND #0610.02-05, AS PER SSTO 12-99 STANDARD.

2. ALL ALUMINUM SHEET METAL PANELS SHALL HAVE 5052-H32 OR 3004-H34 ALLOY.
3. ALL ALUMINUM EXTRUSIONS SHALL BE ALUMINUM ASSOCIATION 6063-T6 ALLOY & TEMPER UNLESS OTHERWISE NOTED.
4. ALL SCREWS TO BE STAINLESS STEEL 304 OR 316 AISI SERIES OR CORROSION RESISTANT COATED CARBON STEEL AS PER DIN 50018 W/ 50 ksi YIELD STRENGTH AND 90 ksi TENSILE STRENGTH & SHALL COMPLY W/ FLORIDA BUILDING CODE SECTION 2411.3.3.4.
5. BOLTS TO BE ASTM A-307 GALVANIZED STEEL OR AISI 304 SERIES STAINLESS STEEL, WITH 35 ksi MINIMUM YIELD STRENGTH.
6. ANCHORS TO WALL SHALL BE AS FOLLOWS: (UNLESS OTHERWISE NOTED)
- (A) TO EXISTING POURED CONCRETE:
- 1/4" ϕ TAPCON ANCHORS AS MANUFACTURED BY I.T.W. BUILDDEX.
 - 1/4" ϕ x 7/8" CALK-IN ANCHORS OR ELCO male & female "PANELMATE" AS MANUFACTURED BY POWER FASTENERS, INC. AND ELCO CONSTRUCTION PRODUCTS, RESPECTIVELY.
 - 1/4" ϕ x 3/4" ALL POINTS SOLID-SET ANCHORS AS DISTRIBUTED BY ALL POINTS SCREW, BOLT & SPECIALTY COMPANY.

NOTES:

A.1) MINIMUM EMBEDMENT INTO POURED CONCRETE OF TAPCON AND ELCO PANELMATE ANCHORS IS 1 3/4";

A.2) 7/8" CALK-IN ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE POURED CONCRETE. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4" ϕ -20 SCREWS USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST, AND 1" MINIMUM FOR WALLS WITH NO STUCCO.

A.3) MINIMUM EMBEDMENT OF 1/4" ϕ x 3/4" ALL POINTS SOLID-SET ANCHORS SHALL BE 7/8" INTO THE POURED CONCRETE. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4" ϕ -20 S.S. MACHINE SCREW USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST, AND 1" MINIMUM FOR WALLS WITH NO STUCCO.

A.4) IN CASE THAT PRECAST STONE, PRECAST CONCRETE PANELS, OR PAVERS BE FOUND ON THE EXISTING WALL OR FLOOR, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS, ANCHORAGE SHALL BE AS INDICATED ON NOTES A.1) & A.2) ABOVE.

(B) TO EXISTING CONCRETE BLOCK WALL:

- 1/4" ϕ TAPCON ANCHORS AS MANUFACTURED BY I.T.W. BUILDDEX.
- 1/4" ϕ x 7/8" CALK-IN ANCHORS OR ELCO male & female "PANELMATE" AS MANUFACTURED BY POWER FASTENERS, INC. AND ELCO CONSTRUCTION PRODUCTS, RESPECTIVELY.
- 1/4" ϕ x 3/4" ALL POINTS SOLID-SET ANCHORS AS DISTRIBUTED BY ALL POINTS SCREW, BOLT & SPECIALTY COMPANY.

NOTES:

B.1) MINIMUM EMBEDMENT OF TAPCON AND ELCO PANELMATE ANCHORS INTO CONCRETE BLOCK UNIT SHALL BE 1 1/4".

B.2) 7/8" CALK-IN ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE CONCRETE BLOCK UNIT. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4" ϕ -20 SCREWS USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST, AND 1" MINIMUM FOR WALLS WITH NO STUCCO.

B.3) MINIMUM EMBEDMENT OF 1/4" ϕ x 3/4" ALL POINTS SOLID-SET ANCHORS SHALL BE 7/8" INTO THE CONCRETE BLOCK. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4" ϕ -20 S.S. MACHINE SCREW USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST, AND 1" MINIMUM FOR WALLS WITH NO STUCCO.

B.4) IN CASE THAT PRECAST STONE OR PRECAST CONCRETE PANELS BE FOUND ON THE EXISTING WALL, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS. ANCHORAGE SHALL BE AS INDICATED ON NOTES IN B.1) AND B.2) ABOVE.

(C) ANCHORS SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR'S MANUFACTURER.

7. PANELS MAY ALSO BE INSTALLED HORIZONTALLY FOLLOWING INSTALLATION DETAILS SHOWN ON SECTIONS 1 THRU 9 (SHEET 3 & 5 OF 15) EXCEPT THAT HEADERS 2, 3 & 4 SHALL NOT BE USED.

8. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE SOUNDNESS OF THE STRUCTURE WHERE SHUTTER IS TO BE ATTACHED TO INSURE PROPER ANCHORAGE. THIS SHUTTER SHALL ONLY BE ATTACHED TO CONCRETE, BLOCK OR WOOD FRAME BUILDINGS.

9. THE INSTALLATION CONTRACTOR IS TO SEAL/CAULK ALL SHUTTER COMPONENT EDGES WHICH REMAIN IN CONTINUOUS CONTACT WITH THE BUILDING TO PREVENT WIND/RAIN INTRUSION. CAULK AND SEAL SHUTTER TRACKS ALL AROUND FULL LENGTH.

10. (a) THIS P.E.D. PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; I.E. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.

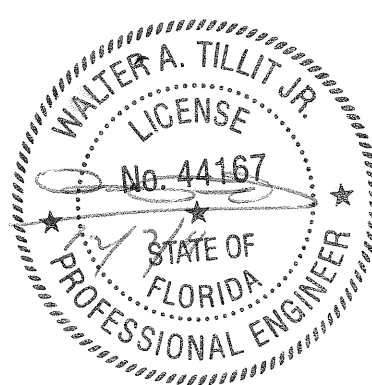
(b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION INCLUDING LIFE SAFETY OF THIS PRODUCT, BASED ON THIS P.E.D. PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT SITE IS THE CONTRACTOR'S RESPONSIBILITY.

(c) THIS P.E.D. WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.

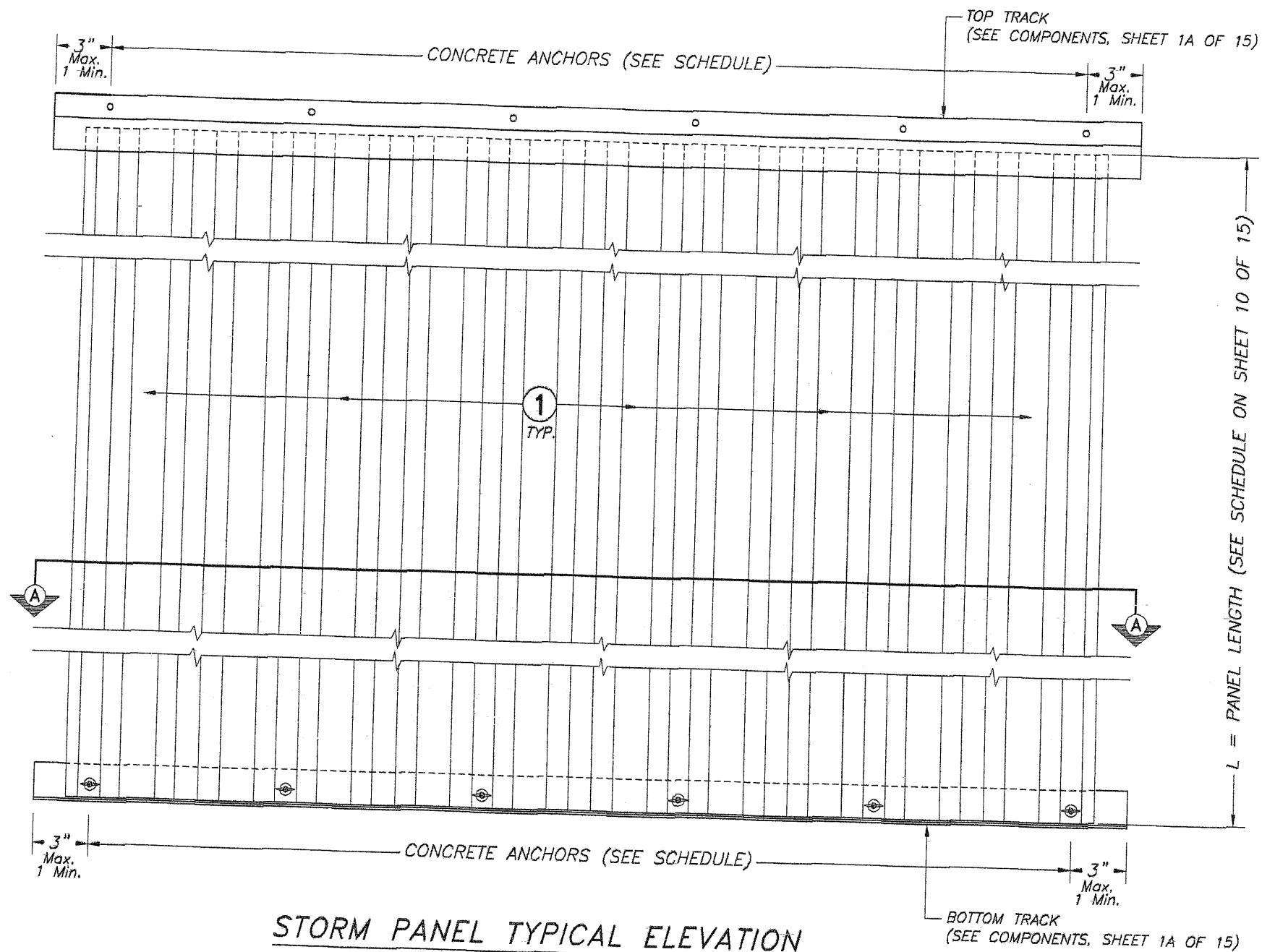
(d) SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER, SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.

(e) THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

11. SHUTTER MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION AT STORM PANEL IN ACCORDANCE WITH SECTION 1715.8.3 OF FLORIDA BUILDING CODE. ONE LABEL SHALL BE PLACED FOR EVERY OPENING. LABELING TO COMPLY WITH SECTION 1715.8.2 OF THE FLORIDA BUILDING CODE

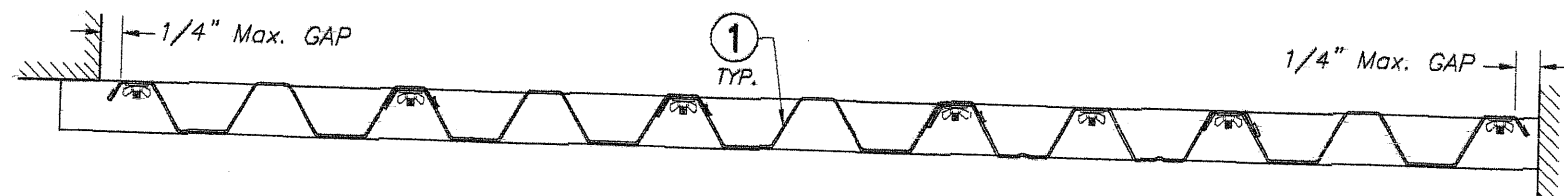


FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)					
TILTECO INC.			0.040" BERTHA ALUMINUM STORM PANEL (2.25" DEEP)		L.G./R.E./A.G. DRAWN BY:
TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone: (305) 871-1530, Fax: (305) 871-1531 EB-0006719 WALTER A. TILLIT Jr., P.E. FLORIDA Lic. # 44167			EASTERN METAL SUPPLY, INC. 4268 WEST ROADS DRIVE WEST PALM BEACH, FL 33407 PHONE: (561) 209-8263, FAX: (561) 841-1716		12/06/11 DATE:
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 08-145	12/06/11	3		
2			4		
					11-224 DRAWING No
					SHEET 1 OF 15



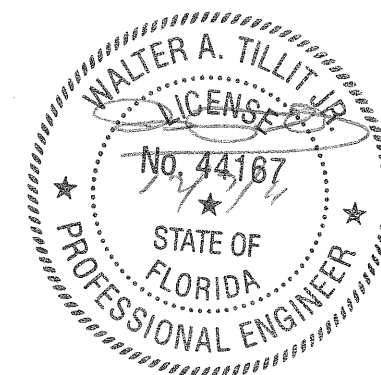
STORM PANEL TYPICAL ELEVATION

SCALE : 1/8" = 1"



SECTION A-A

SCALE : 1/8" = 1"



FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

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TILTECO INC.

TILLIT TESTING & ENGINEERING COMPANY
6355 N.W. 38th St., Ste. 305 VIRGINIA GARDENS, FL 33166
Phone : (305)871-1530 Fax : (305)871-1531
EB-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

0.040" BERTHA ALUMINUM STORM PANEL
(2.25" DEEP)

EASTERN METAL SUPPLY, INC

4268 WEST ROADS DRIVE
WEST PALM BEACH, FL 33407
PHONE: (561)209-8263, FAX: (561)841-1716

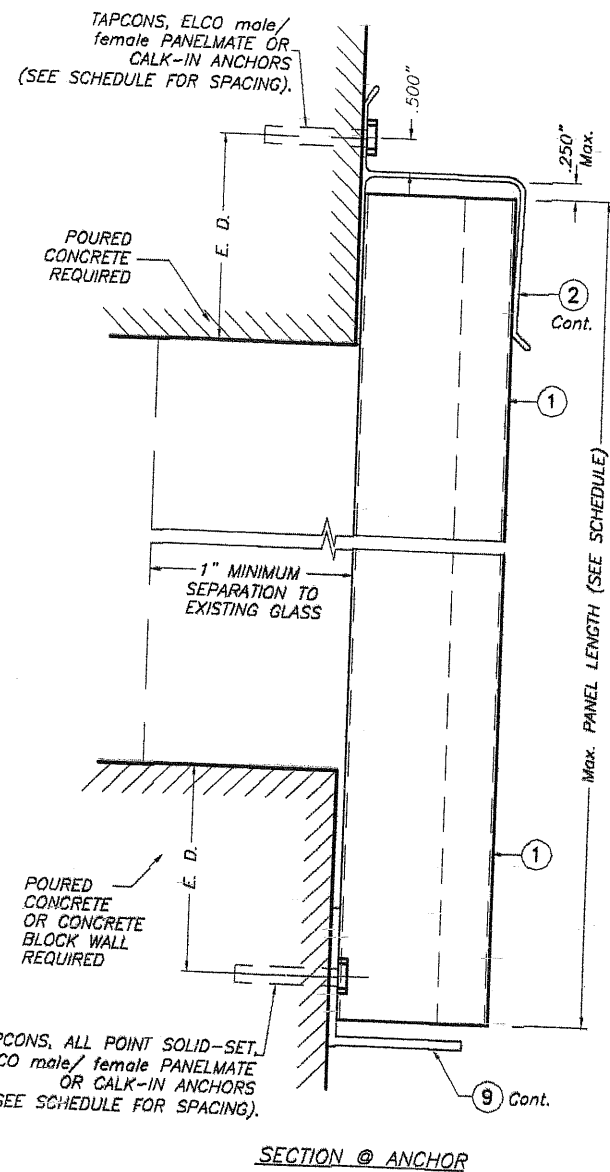
L.G./R.E./A.G.
DRAWN BY:

12/06/11
DATE:

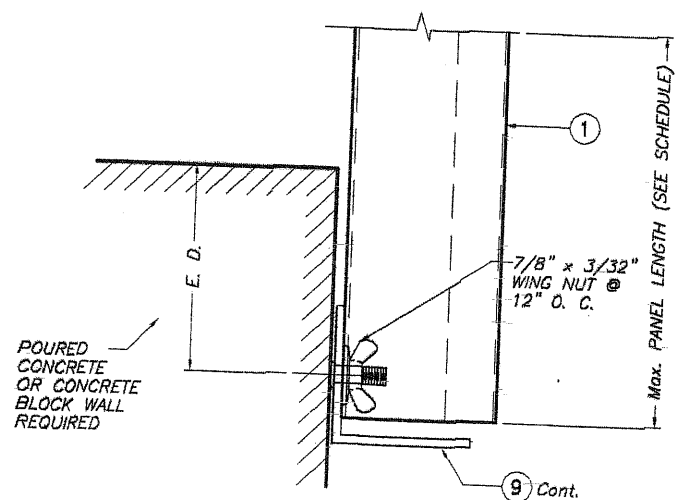
11-224
DRAWING No

SHEET 2 OF 15

REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
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2			4		



SECTION @ ANCHOR

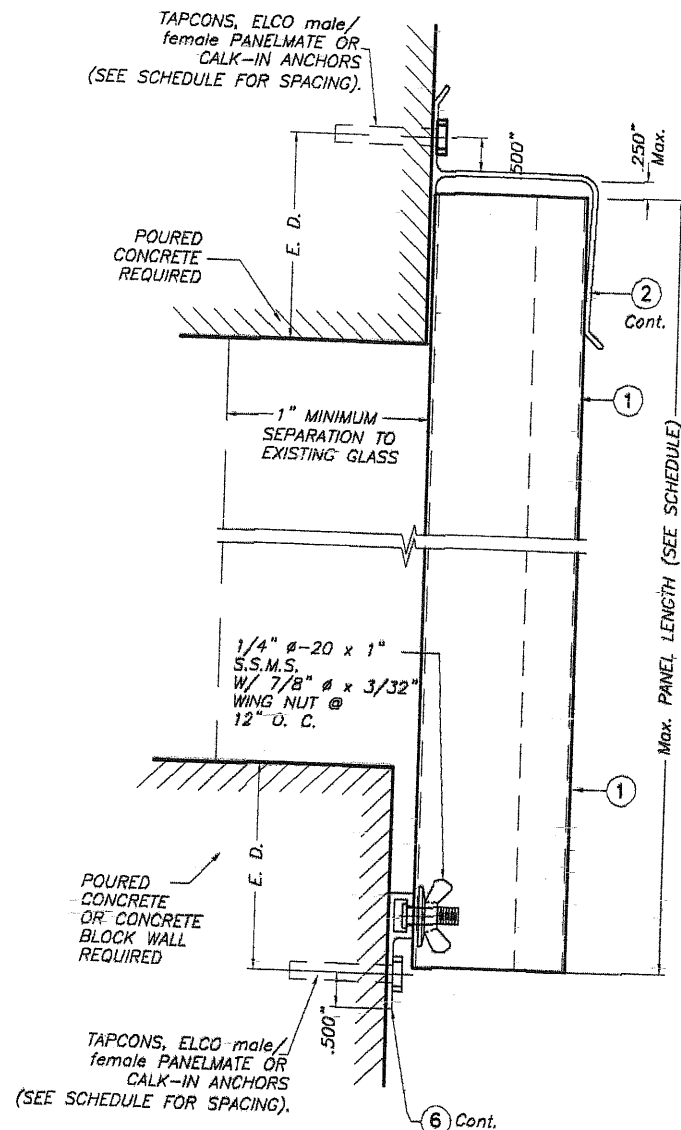


SECTION @ STUD

WALL MOUNTING INSTALLATION

SECTION 1

SCALE : 3/8" = 1"



WALL MOUNTING INSTALLATION

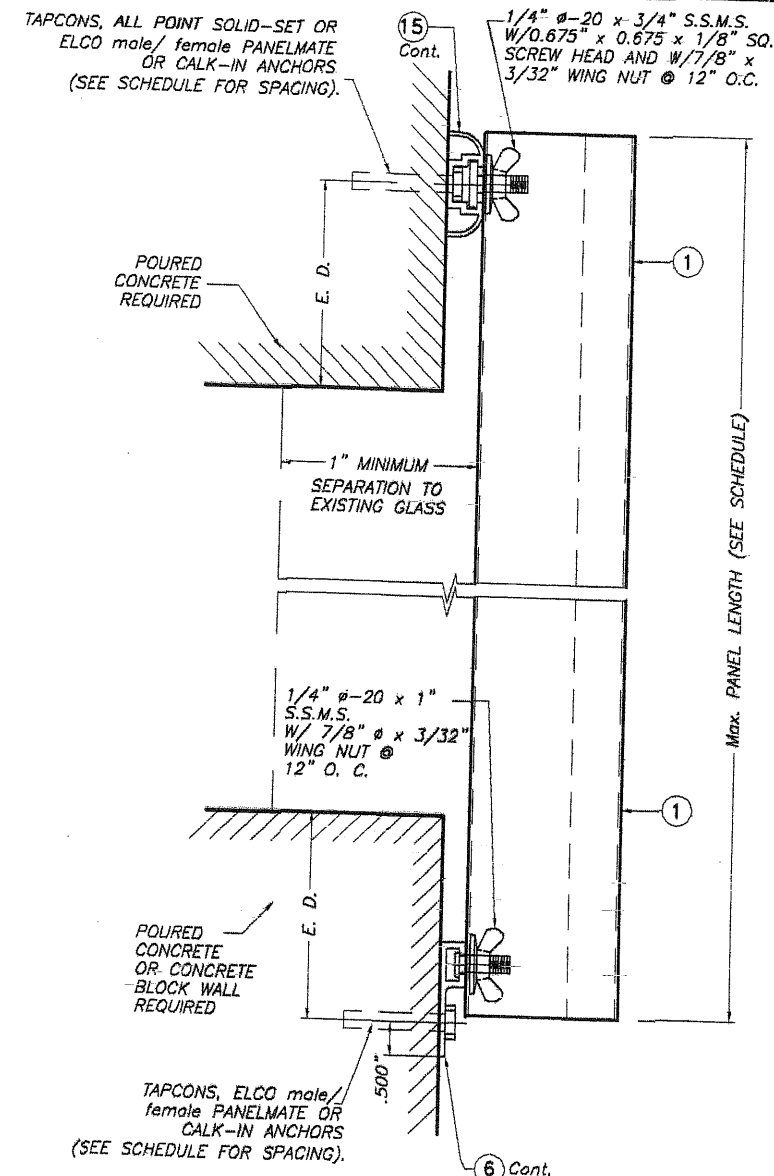
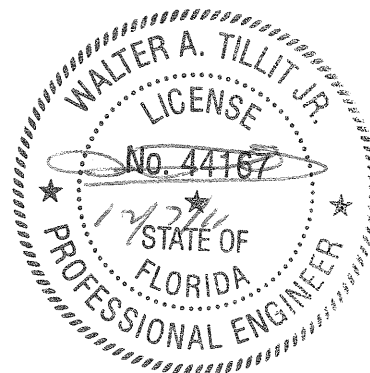
SECTION 2

SCALE : 3/8" = 1"

E. D. = EDGE DISTANCE
(SEE SCHEDULE ON
SHEETS 10 OF 15)

NOTE FOR COMBINATION OF SECTIONS :

WALL/FLOOR/CEILING MOUNTING SECTIONS CAN BE
COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.



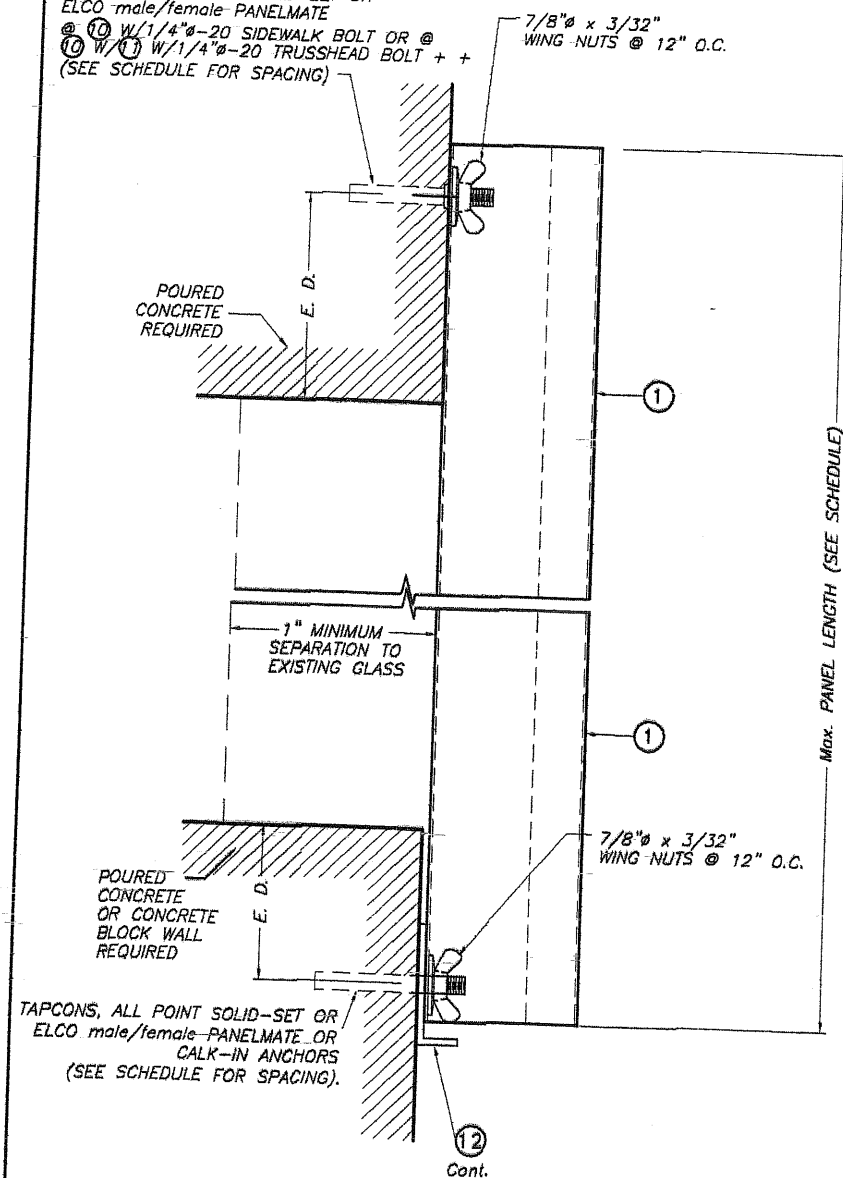
WALL MOUNTING INSTALLATION

SECTION 3

SCALE : 3/8" = 1"

© 2011 TILTECO, INC. TILTECO INC. TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 38th St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone : (305)871-1530 • Fax : (305)871-1531 EB-0006719		FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone) 0.040" BERTHA ALUMINUM STORM PANEL (2.25" DEEP) EASTERN METAL SUPPLY, INC 4268 WEST ROADS DRIVE WEST PALM BEACH, FL 33407 PHONE: (561)209-8263, FAX: (561)841-1716		L.G./R.E./A.G. DRAWN BY: 12/08/11 DATE: 11-224 DRAWING No SHEET 3 OF 15	
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 08-145	12/08/11	3		
2			4		

CALK-IN, ALL POINT SOLID-SET OR
ELCO male/female PANELMATE
W/ 1/4" Ø-20 SIDEWALK BOLT OR @
W/ 1/4" Ø-20 TRUSSHEAD BOLT + +
(SEE SCHEDULE FOR SPACING)



WALL MOUNTING INSTALLATION SECTION 4

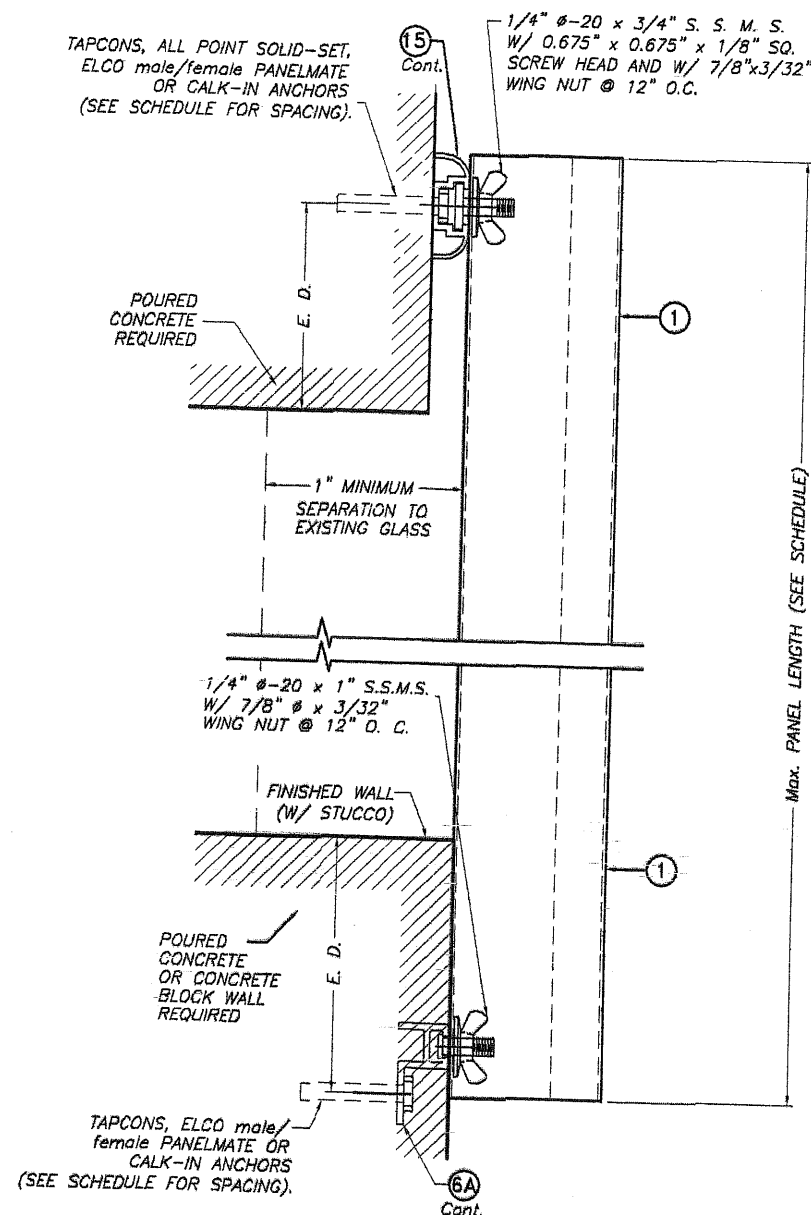
SCALE : 3/8" = 1"

E. D. = EDGE DISTANCE
(SEE SCHEDULE ON
SHEETS 10 OF 15)

NOTE FOR COMBINATION OF SECTIONS :
WALL/FLOOR/CEILING MOUNTING SECTIONS CAN BE
COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.

+ +
SIDE WALK BOLTS ARE 3/4" Ø x 3/32" THICK
HEAD MACHINE SCREW W/ LENGTH
AS PER NOTES A.2 & B.2 (SHEET 1)
+ +
TRUSS HEAD BOLTS ARE 1/2" Ø x 1/8" THICK
HEAD MACHINE SCREW W/ LENGTH
AS PER NOTES A.2 & B.2 (SHEET 1)

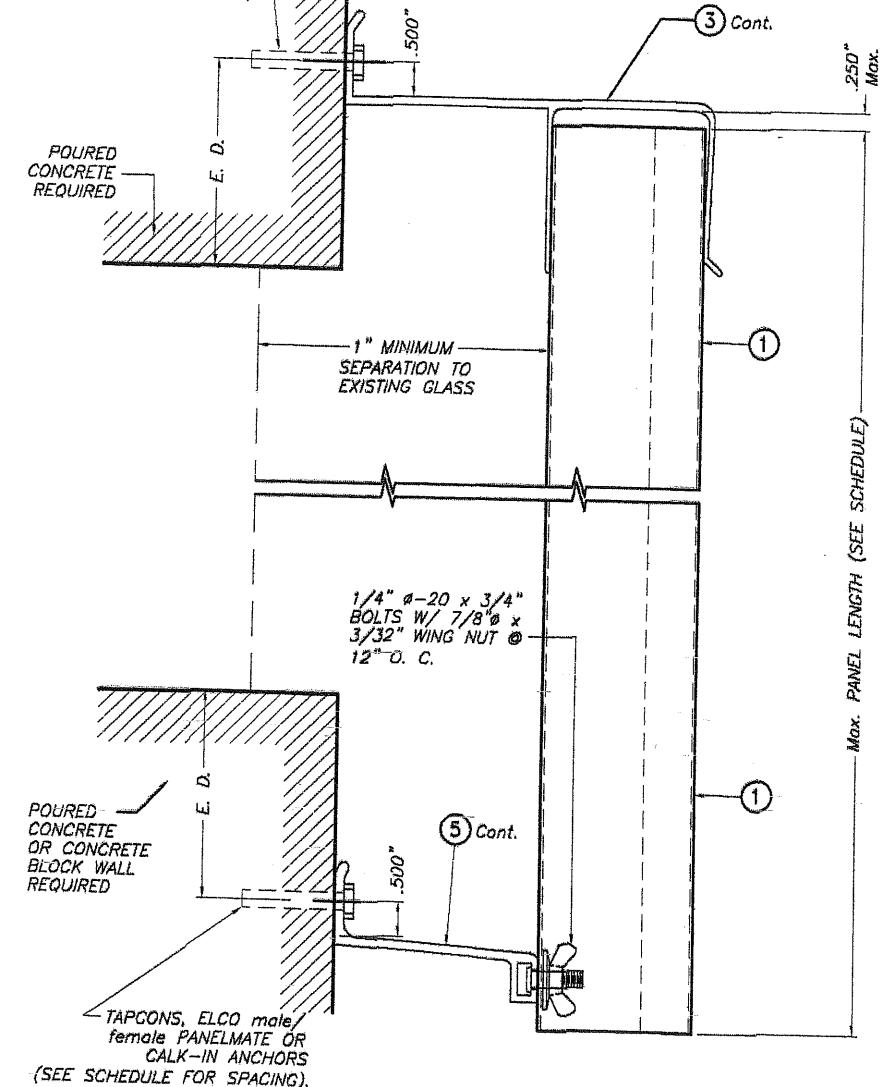
TAPCONS, ALL POINT SOLID-SET,
ELCO male/female PANELMATE
OR CALK-IN ANCHORS
(SEE SCHEDULE FOR SPACING).



WALL MOUNTING INSTALLATION SECTION 5

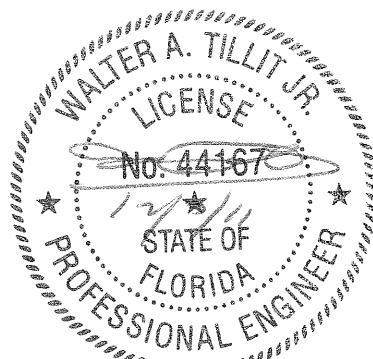
SCALE : 3/8" = 1"

TAPCONS, ELCO male/
female PANELMATE OR
CALK-IN ANCHORS
(SEE SCHEDULE FOR SPACING).



BUILD OUT INSTALLATION SECTION 6

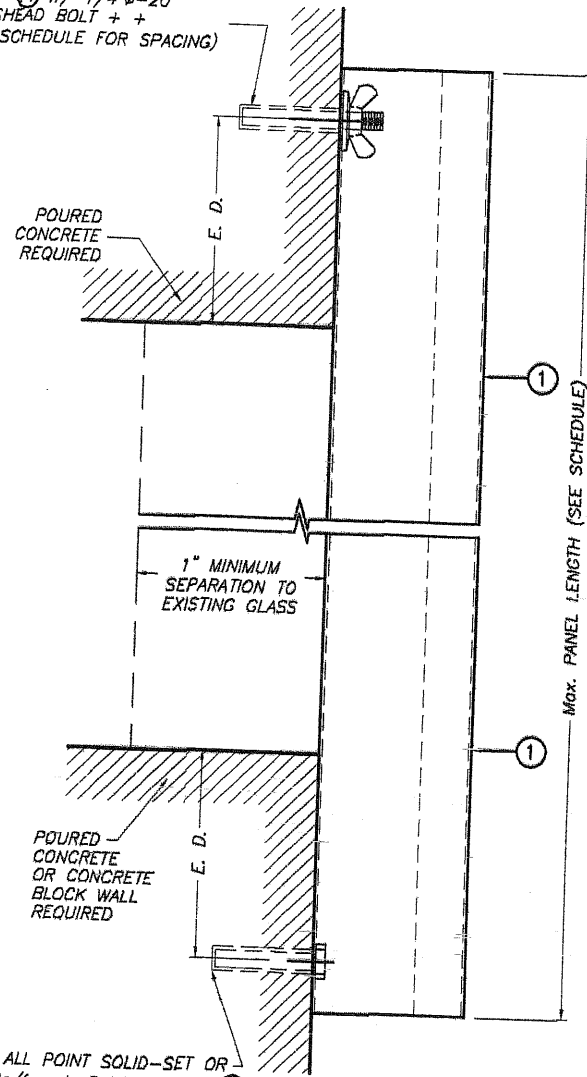
SCALE : 3/8" = 1"



FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

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REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD CB-145	12/06/11	3		
2			4		

CALK-IN, ALL POINT SOLID-SET OR
ELCO male/female PANELMATE @ 10
W/1/4"-20 SIDEWALK BOLT OR @
10 W/ 1/4" W/ 1/4"-20
TRUSSHEAD BOLT + +
(SEE SCHEDULE FOR SPACING)



CALK-IN, ALL POINT SOLID-SET OR
ELCO male/female PANELMATE @ 10
W/1/4"-20 SIDEWALK BOLT OR @
10 W/ 1/4" W/ 1/4"-20
TRUSSHEAD BOLT + +
(SEE SCHEDULE FOR SPACING)

WALL MOUNTING INSTALLATION (D. M.) SECTION 7

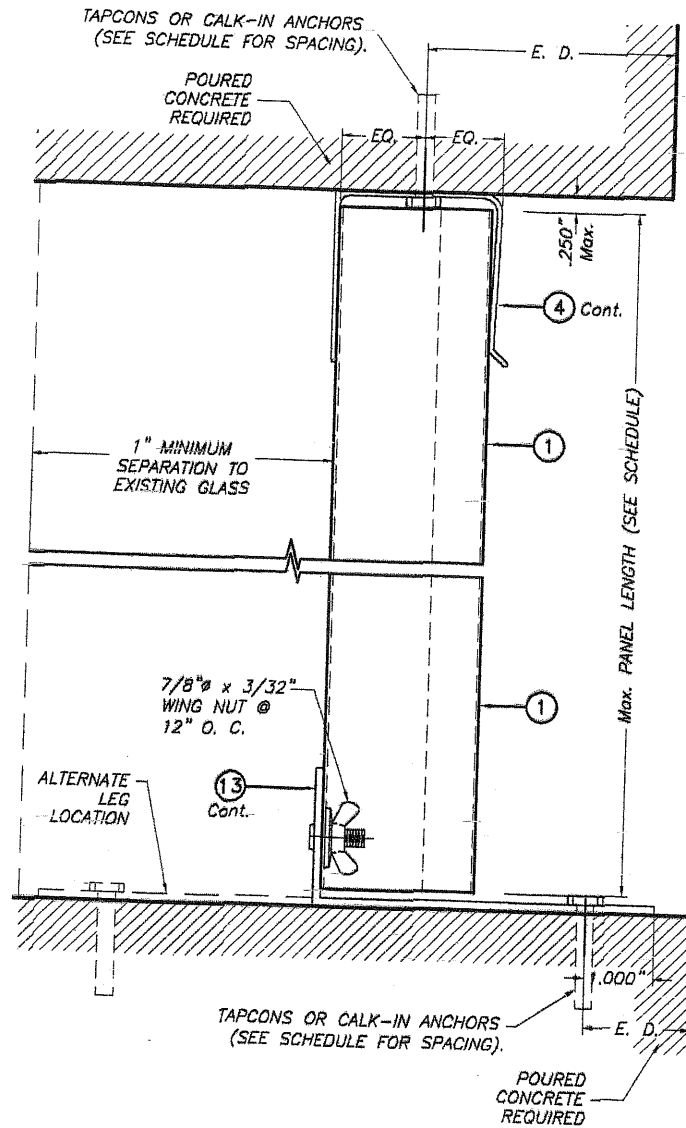
SCALE : 3/8" = 1"

E. D. = EDGE DISTANCE
(SEE SCHEDULE ON
SHEET 10 OF 15)

NOTE FOR COMBINATION OF SECTIONS :
WALL/FLOOR/CEILING MOUNTING SECTIONS CAN BE
COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.

+ +
SIDE WALK BOLTS ARE 3/4"x3/32"THICK
HEAD MACHINE SCREW W/LENGTH
AS PER NOTES A.2 & B.2 (SHEET 1)
+ +
TRUSS HEAD BOLTS ARE 1/2"x1/8"THICK
HEAD MACHINE SCREW W/LENGTH
AS PER NOTES A.2 & B.2 (SHEET 1)

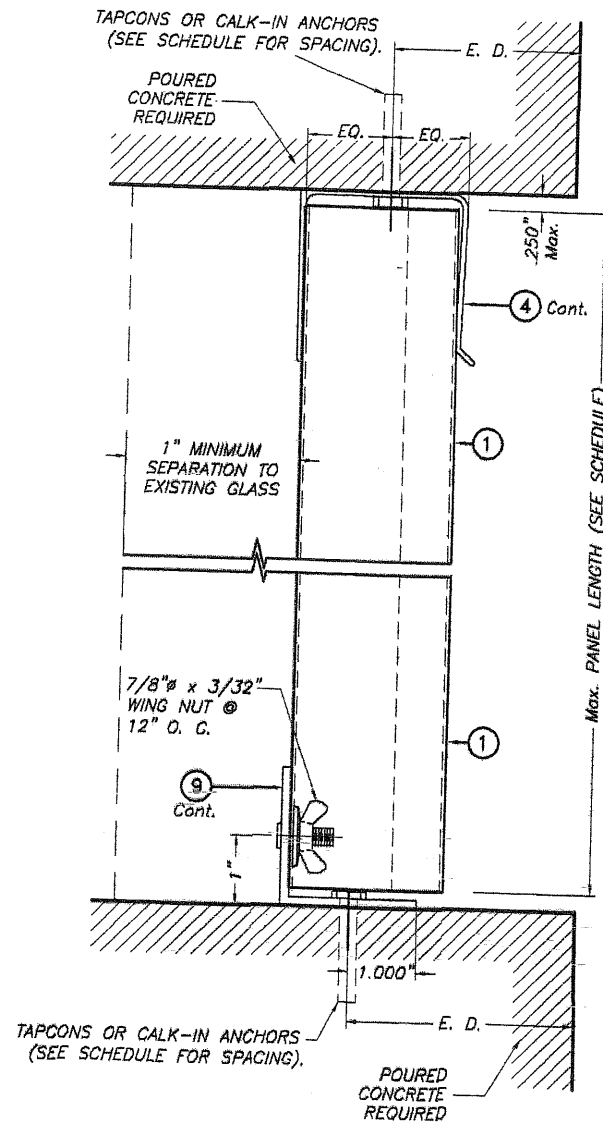
TAPCONS OR CALK-IN ANCHORS
(SEE SCHEDULE FOR SPACING).



CEILING & FLOOR MOUNTING INSTALLATION - SECTION 8

SCALE : 3/8" = 1"

TAPCONS OR CALK-IN ANCHORS
(SEE SCHEDULE FOR SPACING).

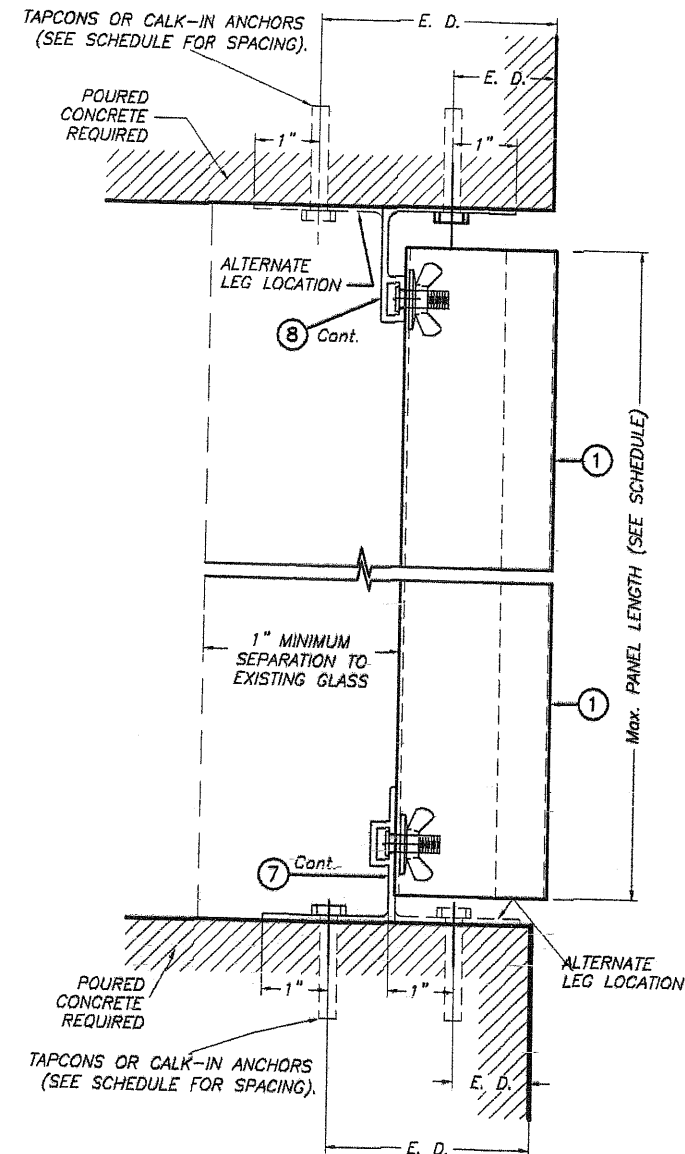


ALTERNATE CEILING & FLOOR MOUNTING INSTALLATION - SECTION 8A

SCALE : 3/8" = 1"

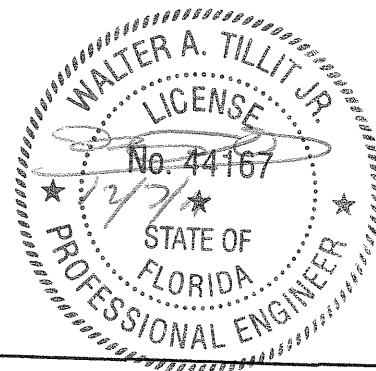
ALTERNATE CEILING & FLOOR MOUNTING INSTALLATION - SECTION 8A
VALID ONLY FOR Max. A.S.D DESIGN PRESSURE RATING OF +70, -75
PSF.

TAPCONS OR CALK-IN ANCHORS
(SEE SCHEDULE FOR SPACING).



CEILING & FLOOR MOUNTING INSTALLATION - SECTION 9

SCALE : 3/8" = 1"



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WALTER A. TILLIT Jr. P.E.
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FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

0.040" BERTHA ALUMINUM STORM PANEL
(2.25" DEEP)

EASTERN METAL SUPPLY, INC

4268 WEST ROADS DRIVE
WEST PALM BEACH, FL 33407
PHONE: (561)209-8263, FAX: (561)841-1716

REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 08-145	12/08/11	3		
2			4		

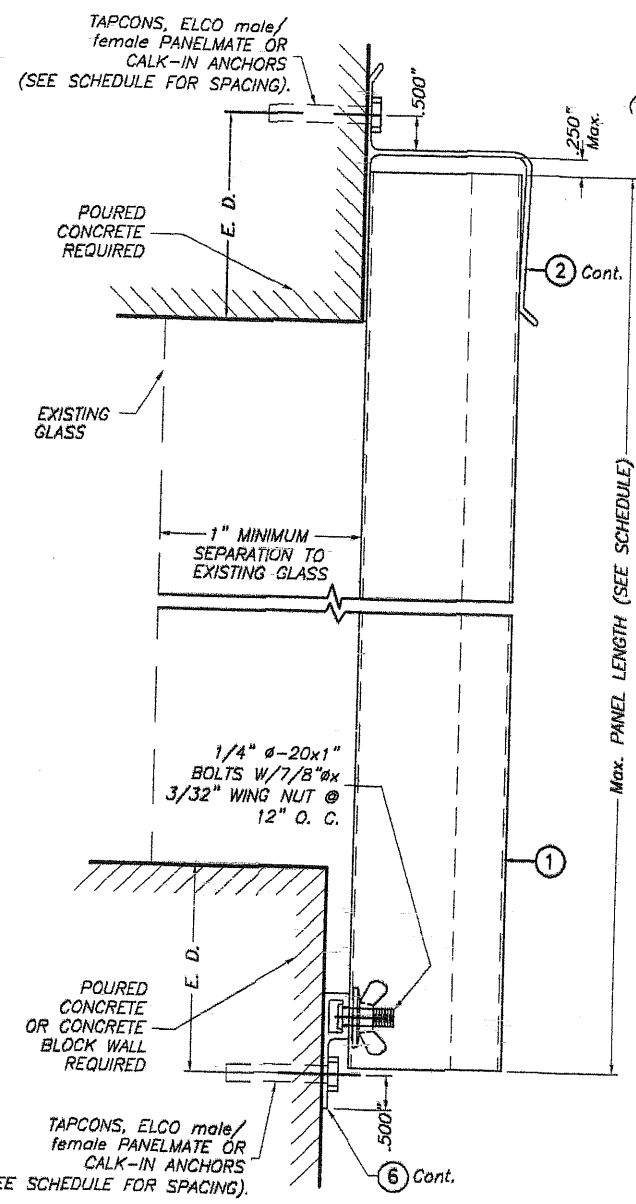
L.G./R.E./A.G.
DRAWN BY:

12/08/11
DATE:

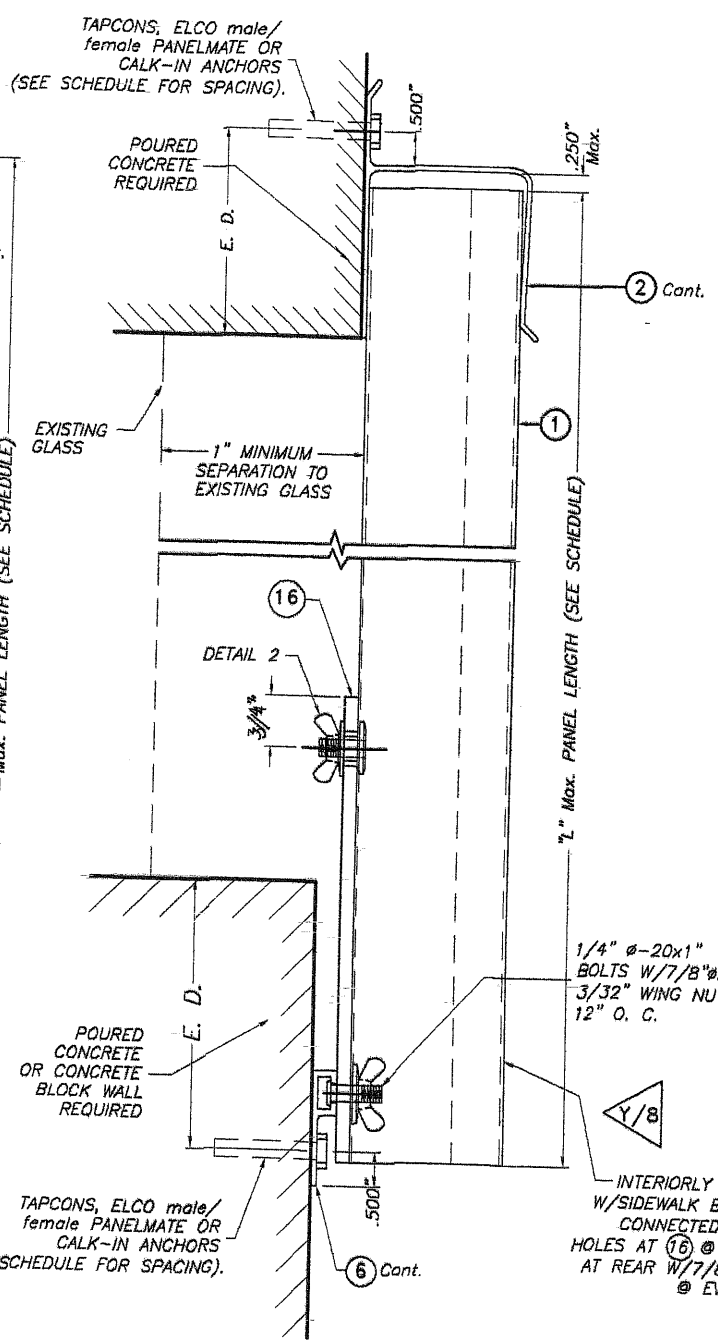
11-224

DRAWING No

SHEET 5 OF 15



SECTION 10A



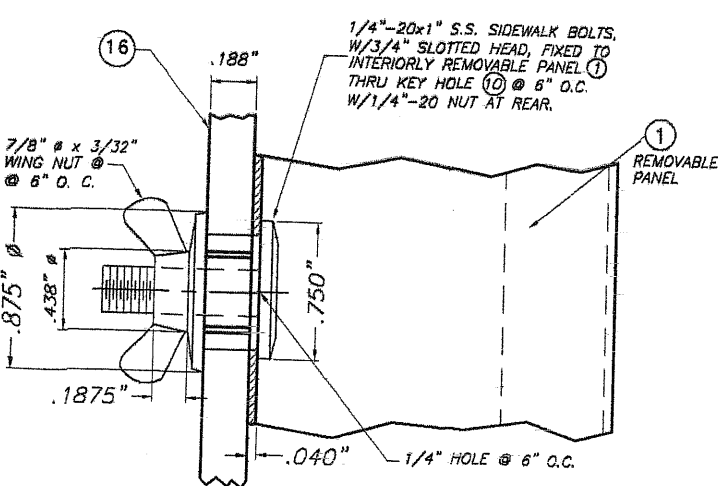
SECTION 10B

WALL MOUNTING INSTALLATIONS

SECTIONS 10

SCALE : 3/8" = 1"

INSTALLATIONS VALID FOR PANELS ① USED JOINTLY WITH INTERIORLY REMOVABLE PANELS ①

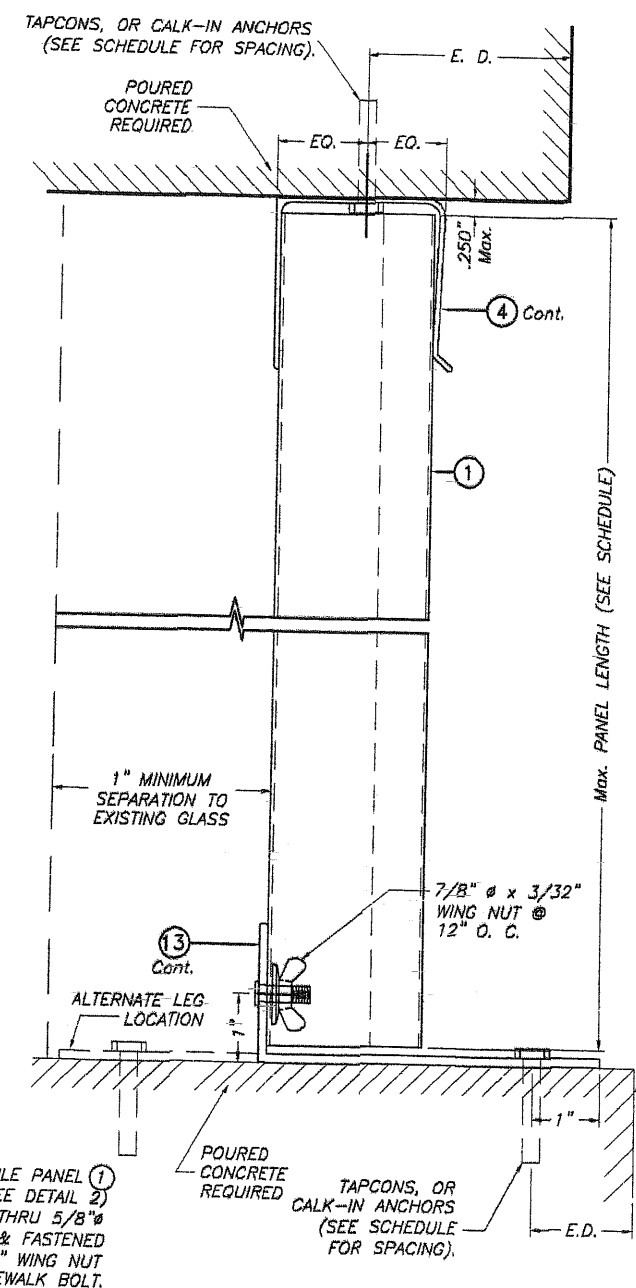


DETAIL 2 - INSTALLATION OF 1/4"x1" SIDEWALK BOLTS @ REMOVABLE PANEL

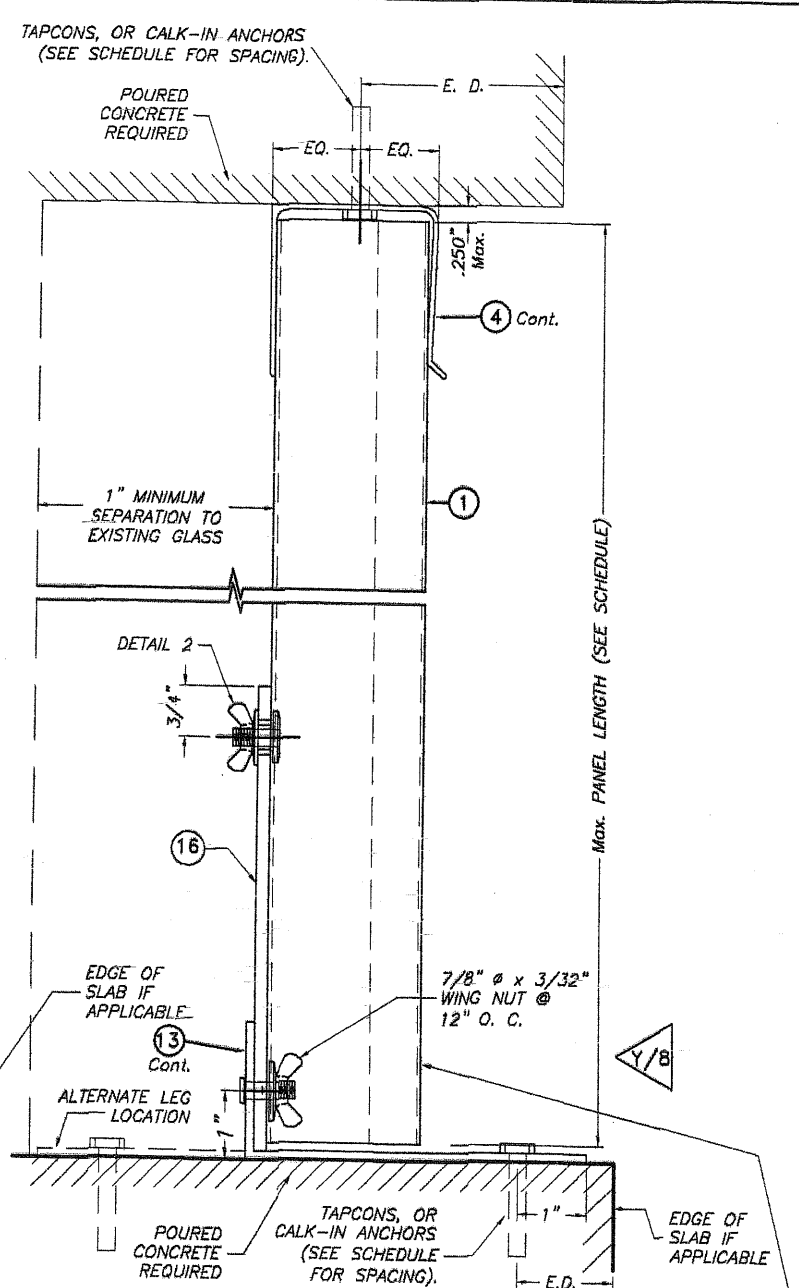
SCALE: 1" = 1"

E. D. = EDGE DISTANCE (SEE SCHEDULE ON SHEET 10 OF 15)

NOTE FOR COMBINATION OF SECTIONS :
WALL/FLOOR/CEILING MOUNTING SECTIONS CAN BE COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.



SECTION 11A

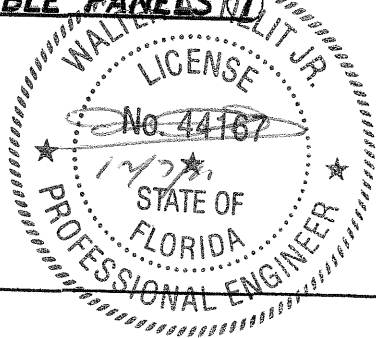


SECTION 11B

CEILING & FLOOR MOUNTING INSTALLATIONS

SECTIONS 11

SCALE : 3/8" = 1"



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EB-0006719
WALTER A. TILLIT Jr. P.E.
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FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

0.040" BERTHA ALUMINUM STORM PANEL (2.25" DEEP)

EASTERN METAL SUPPLY, INC

4268 WEST ROADS DRIVE
WEST PALM BEACH, FL 33407
PHONE: (561)209-8263, FAX: (561)841-1716

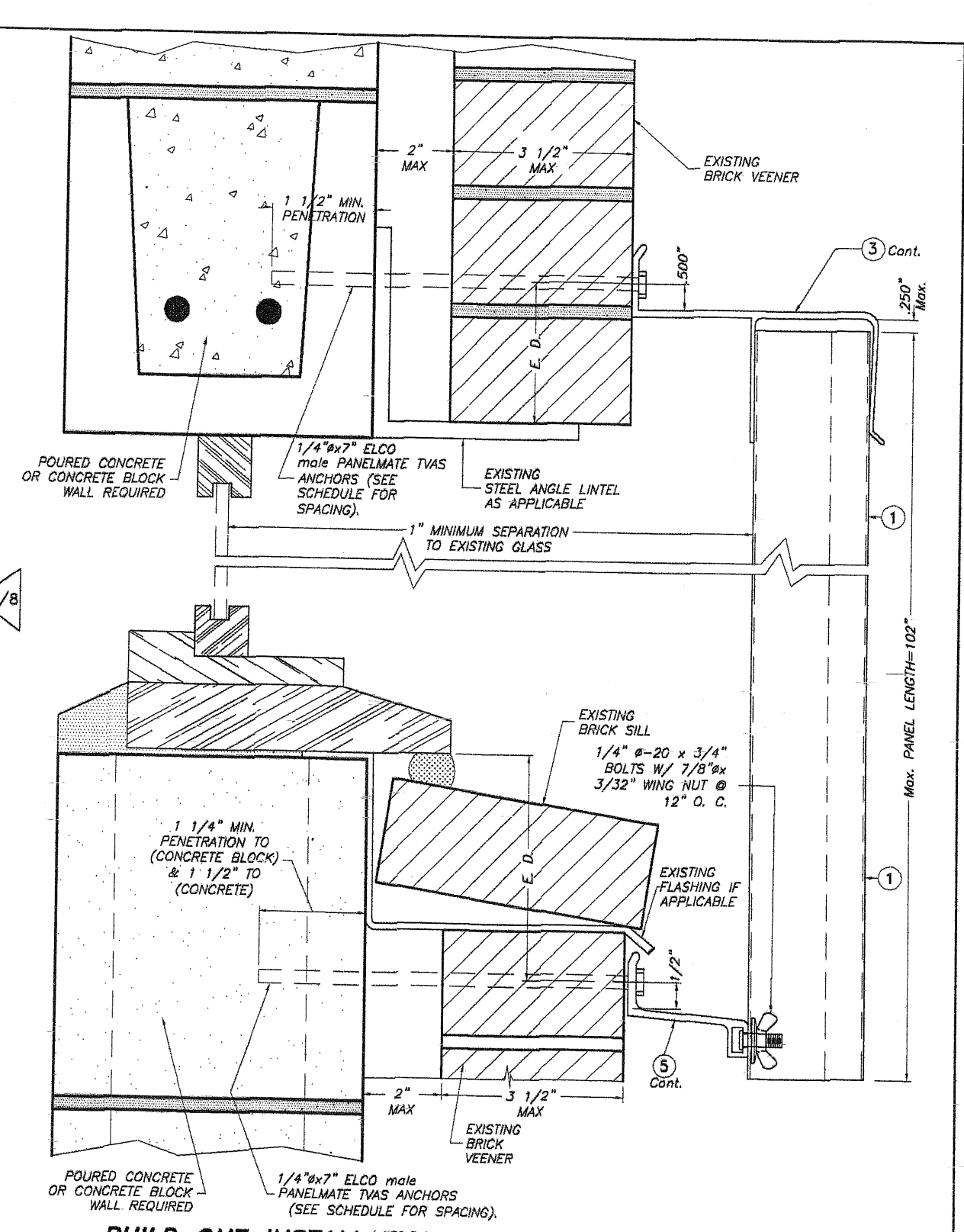
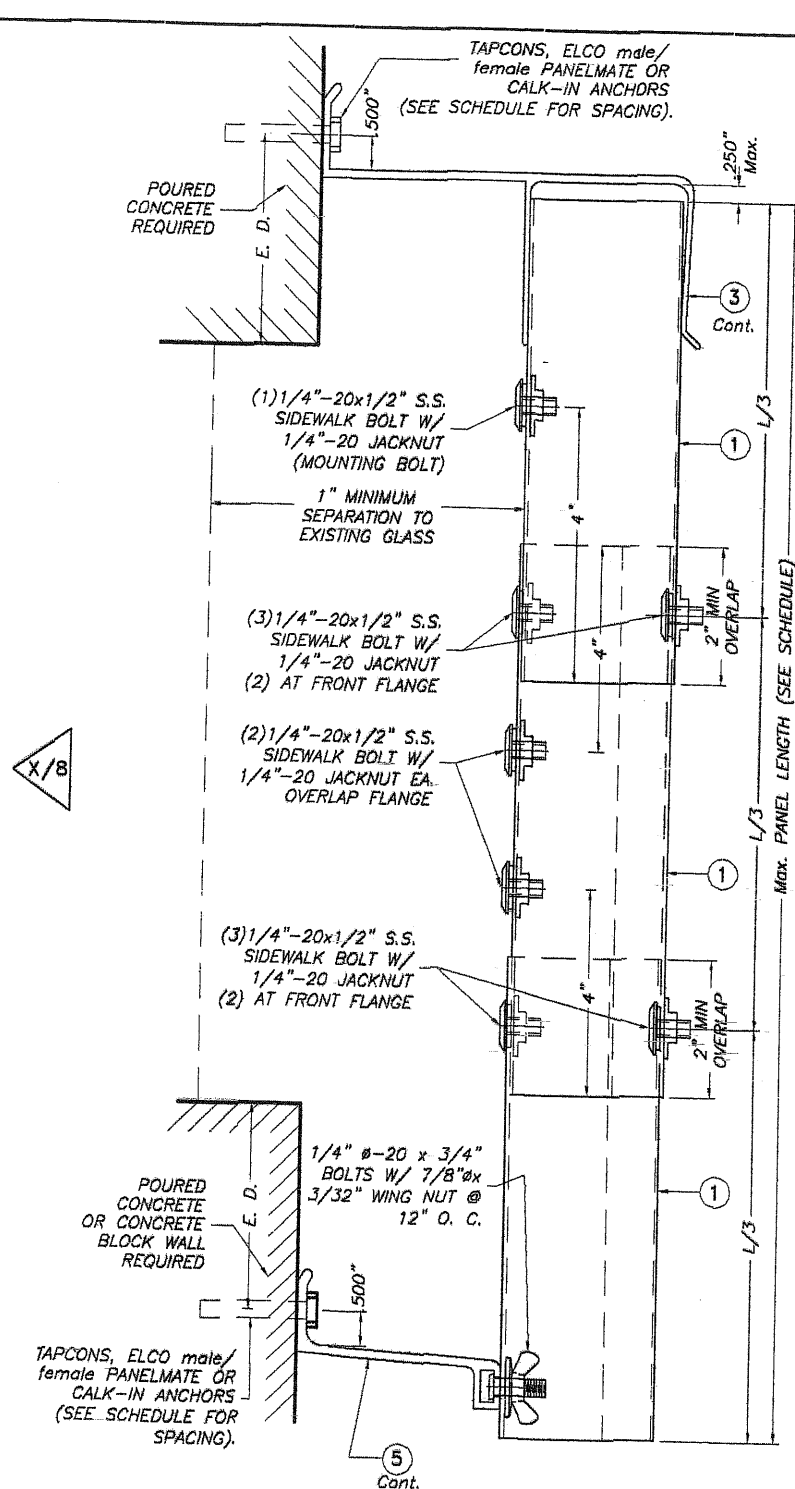
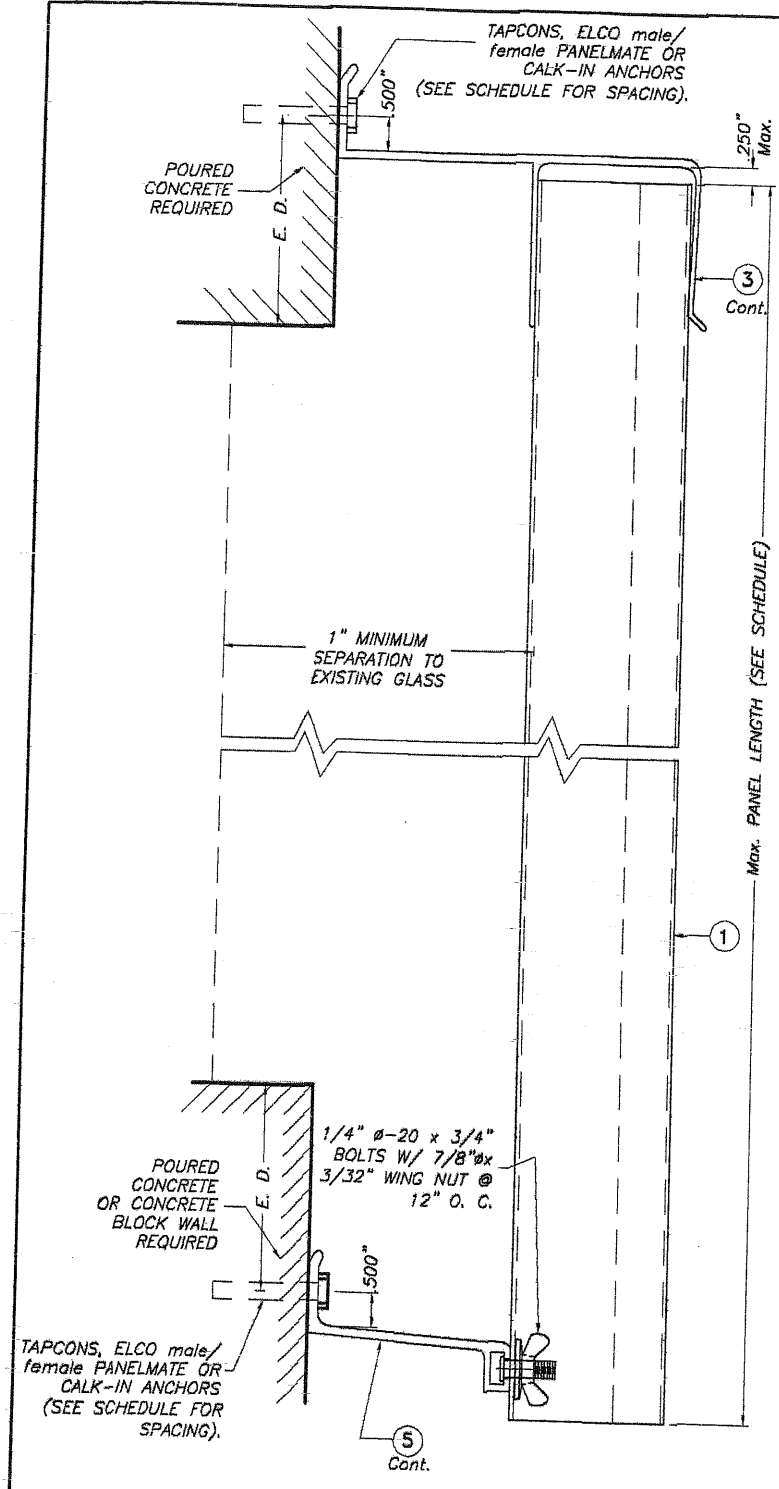
L.G./R.E./A.G.
DRAWN BY:

12/06/11
DATE:

11-224
DRAWING No

SHEET 6 OF 15

REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 02-145	12/06/11	5		
2			4		



SECTIONS 12A

WALL MOUNTING INSTALLATIONS

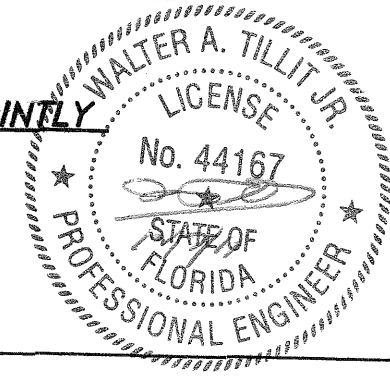
SECTIONS 12B

**BUILD OUT INSTALLATION
SECTION 13**

E. D. = EDGE DISTANCE
(SEE SCHEDULE ON
SHEETS 10 OF 15)

NOTE FOR COMBINATION OF SECTIONS :
WALL/FLOOR/CEILING MOUNTING SECTIONS CAN BE
COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.

**INSTALLATIONS VALID FOR PANELS ① USED JOINTLY
WITH INTERIORLY REMOVABLE PANELS ①**



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TILTECO INC.

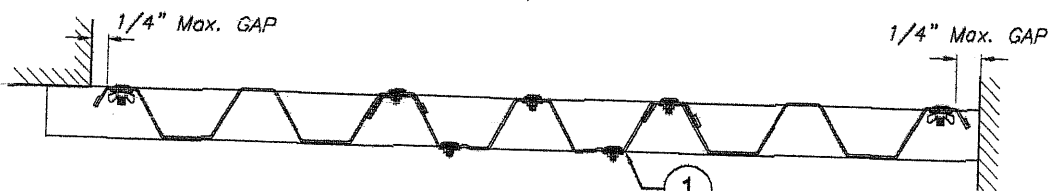
TILLIT TESTING & ENGINEERING COMPANY
6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33168
Phone : (305)871-1530 • Fax : (305)871-1531
EB-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

EASTERN METAL SUPPLY, INC
4268 WEST ROADS DRIVE
WEST PALM BEACH, FL 33407
PHONE: (561)209-8263, FAX: (561)841-1716

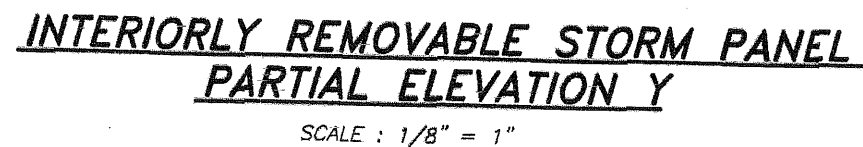
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	QTD 08-145	12/08/11	3		
2			4		

0.040" BERTHA ALUMINUM STORM PANEL
(2.25" DEEP)

L.G./R.E./A.G.
DRAWN BY:
12/06/11
DATE:
11-224
DRAWING No
SHEET 7 OF 15



A circular professional engineer license seal for the State of Florida. The outer ring contains the text "WALTER A. TILLIT JR." at the top and "PROFESSIONAL ENGINEER" at the bottom, separated by two stars. The inner circle contains the word "LICENSE" at the top, "No. 44167" in the center, and "STATE OF FLORIDA" at the bottom, also separated by two stars. A horizontal line with a star in the middle crosses the seal, passing behind the license number.



FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

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TILLIT TESTING & ENGINEERING COMPANY
6355 N.W. 30th St., Ste. 305, VIRGINIA GARDENS, FL 33168
Phone : (305)871-1530 . Fax : (305)871-1531

EB-0006719

WALTER A. TILLIT Jr. P.E.

FLORIDA Lic. # 44167

0.040" BERTHA ALUMINUM STORM PANEL
(2.25" DEEP)

EASTERN METAL SUPPLY, INC

4268 WEST ROADS DRIVE
WEST PALM BEACH, FL 33407
PHONE: (561)209-8263, FAX: (561)841-1716

L.G./R.E./A.G.

DRAWN BY:

12/06/11

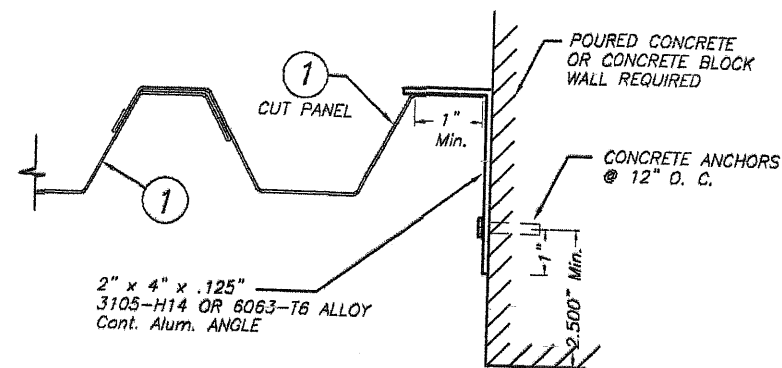
DATE:

11-224

DRAWING No

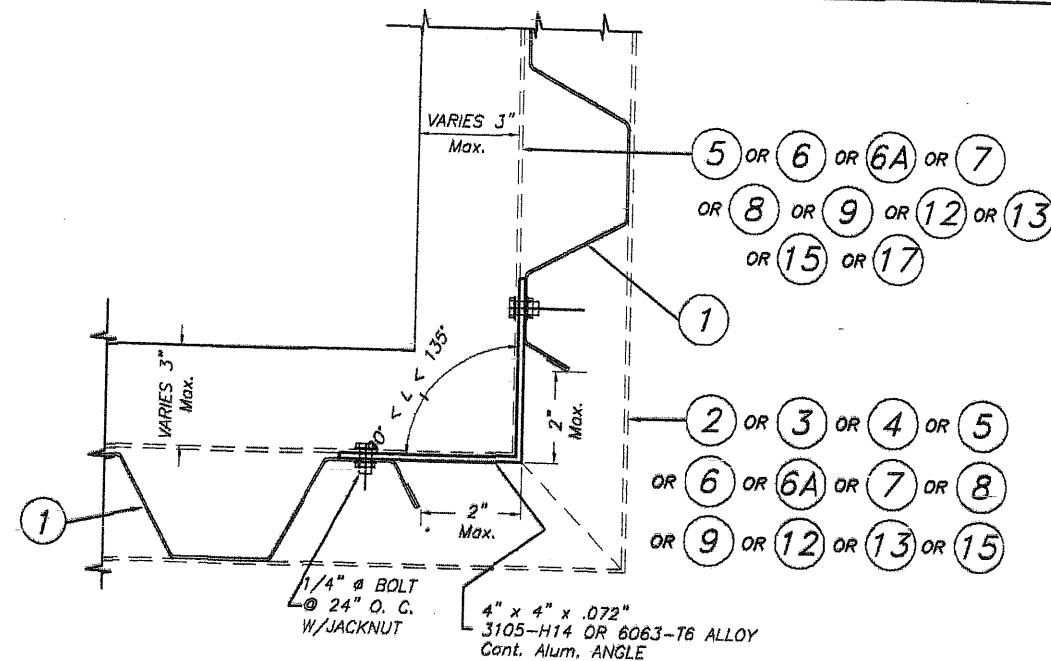
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 08-745	12/06/11	3		
2			4		

SHEET 8 OF 15



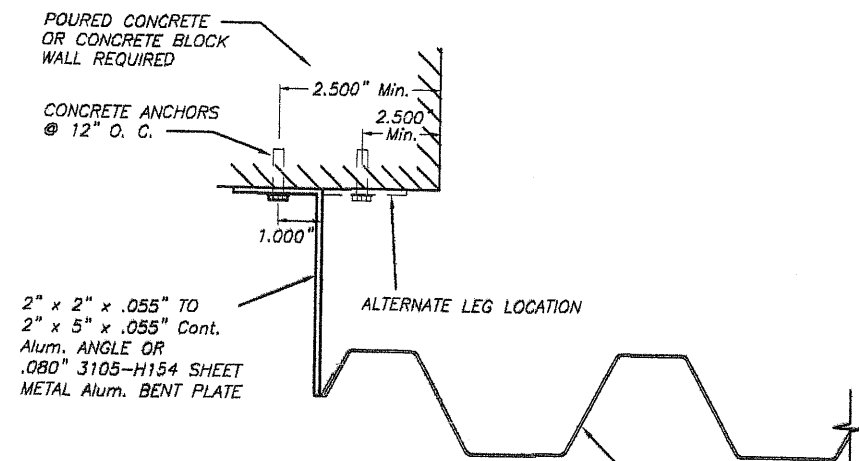
CASE A (Plan)

SCALE: 1/4" = 1"



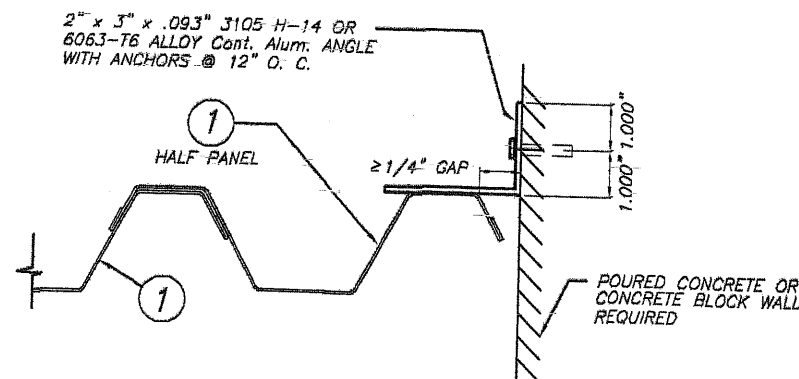
CASE B (Plan)

SCALE: 1/4" = 1"



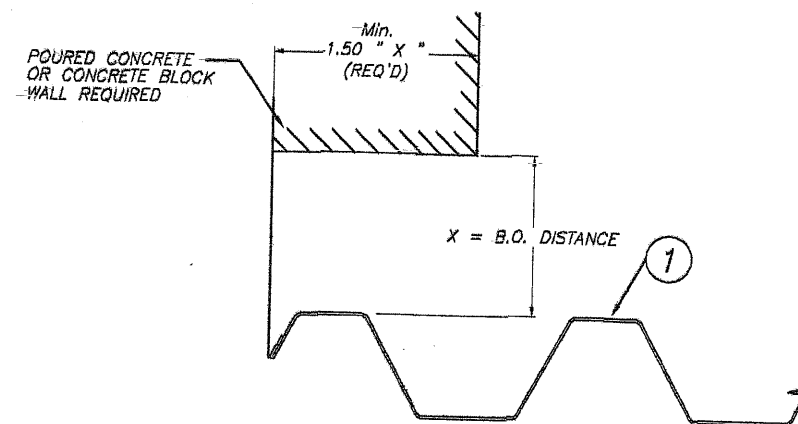
CASE C (Plan)

SCALE: 1/4" = 1"



CASE D (Plan)

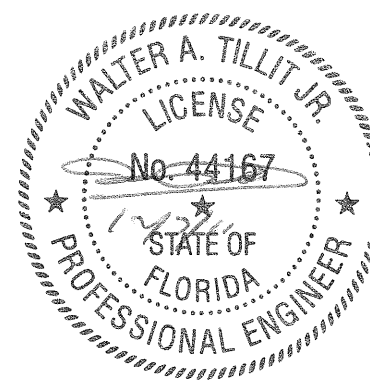
SCALE: 1/4" = 1"



CASE E (Plan) *

SCALE: 1/4" = 1"

END CLOSURES DETAILS



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TILTECO INC. TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone: (305)871-1530 . Fax: (305)871-1531 EB-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167		0.040" BERTHA ALUMINUM STORM PANEL (2.25" DEEP)		L.G./R.E./A.G. DRAWN BY:	
		EASTERN METAL SUPPLY, INC		12/06/11 DATE:	
		4268 WEST ROADS DRIVE WEST PALM BEACH, FL 33407 PHONE: (561)209-8263, FAX: (561)841-1716		11-224 DRAWING No	
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD Q8-145	12/06/11	3		
2			4		
SHEET 9 OF 15					

MAXIMUM A.S.D. DESIGN PRESSURE RATING (p.s.f.) WITH
CORRESPONDING MAXIMUM PANEL LENGTH "L" (Ft.) AND
CORRESPONDING ANCHOR SPACING "S" (in.) SCHEDULE
FOR INSTALLATIONS IN CONCRETE, CONCRETE BLOCK
AND WOOD FRAME STRUCTURES *

MAXIMUM A.S.D. DESIGN PRESSURE RATING (p.s.f.)	Max. PANEL LENGTH L (Ft.) 0.040" ALUMINUM PANEL ①				Max. ANCHOR SPACING "S" (in.) PANELS ① **
	SECTIONS: 1, 3, 4, 6, 7, 8, 8A*, 9, 11	SECTIONS: 2, 5, 10	SECTION: 12	SECTION: 13	
+25.0, -25.0	12'-0"	12'-0"	11'-9"	8'-6"	12"††
+25.0, -30.0	12'-0"	11'-5"	10'-9"	8'-6"	12"††
+30.0, -35.0	11'-1"	10'-6"	9'-11"	8'-6"	12"††
+35.0, -40.0	10'-5"	9'-10"	9'-4"	8'-6"	12"††
+40.0, -45.0	9'-10"	9'-4"	8'-9"	8'-6"	12"††
+45.0, -50.0	9'-4"	8'-10"	8'-4"	8'-6"	12"††
+50.0, -55.0	8'-10"	8'-5"	7'-11"	-	12"††
+55.0, -60.0	8'-6"	8'-1"	7'-7"	-	12"††
+60.0, -65.0	8'-0"	7'-9"	7'-4"	-	12"††
+65.0, -70.0	7'-5"	7'-5"	7'-0"	-	12"††
+70.0, -75.0	6'-11"	6'-11"	6'-9"	-	12"††
+75.0, -80.0	6'-6"	6'-6"	6'-6"	-	12"
+80.0, -85.0	6'-1"	6'-1"	6'-1"	-	12"
+85.0, -90.0	5'-9"	5'-9"	5'-9"	-	12"
+90.0, -95.0	5'-6"	5'-6"	5'-6"	-	12"
+95.0, -100.0	5'-2"	5'-2"	5'-2"	-	12"
+100.0, -105.0	4'-11"	4'-11"	4'-11"	-	12"
+105.0, -110.0	4'-9"	4'-9"	4'-9"	-	12"
+110.0, -115.0	4'-6"	4'-6"	4'-6"	-	12"
+115.0, -120.0	4'-4"	4'-4"	4'-4"	-	12"
+120.0, -125.0	4'-2"	4'-2"	4'-2"	-	12"
+125.0, -130.0	4'-0"	4'-0"	4'-0"	-	12"

† SECTION 8A IS ONLY VALID FOR MAX. A.S.D. DESIGN PRESSURE RATING
UP TO +70, -75 PSF.
†† Max. ANCHOR SPACING FOR SECTION 8A SHALL BE 6" O.C.

NOTE: MINIMUM PANEL LENGTH IS 3'-0".

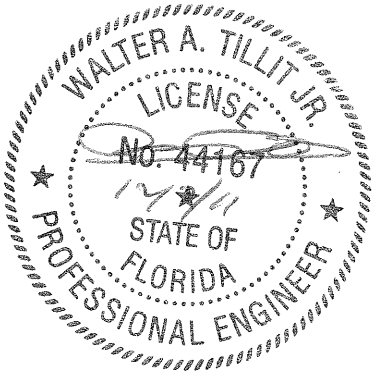
** MAXIMUM ANCHOR SPACINGS ARE VALID FOR 3 1/2" EDGE DISTANCE.
FOR E. D. LESS THAN 3 1/2", REDUCE ANCHOR SPACING BY
MULTIPLYING SPACING SHOWN ON SCHEDULE BY THE FOLLOWING
FACTORS. (NOTE : Min. E. D. FOR CALK-IN ANCHORS IS 2 1/2").
FOR THIS OPERATION TO BE POSSIBLE, REDUCED SPACING OBTAINED
USING FACTOR SHALL NOT BE LESS THAN MINIMUM SPACING
INDICATED FOR EACH ANCHOR TYPE AT ANCHORS LEGEND.

ACTUAL E. D.	FACTOR			
	PANELMATES	TAPCON	SOLID-SET	CALK-IN
3"	.86	-	.78	.75
2 1/2"	.71	-	-	.50
2"	.50	-	-	-
1 1/2"	-	.35	-	-

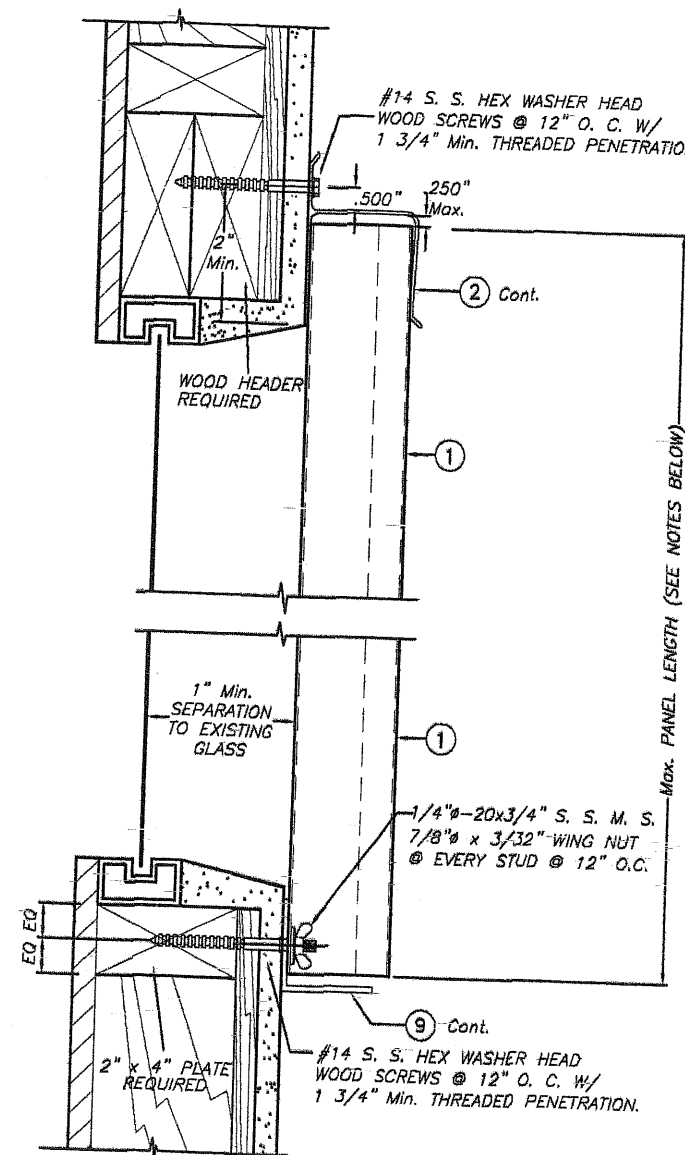
ANCHORS LEGEND

ANCHORS TYPE	ANCHOR MIN. SPACING
TAPCON/ PANELMATES	3.0"
CALK-IN	2.5"
SOLID-SET	3.5"

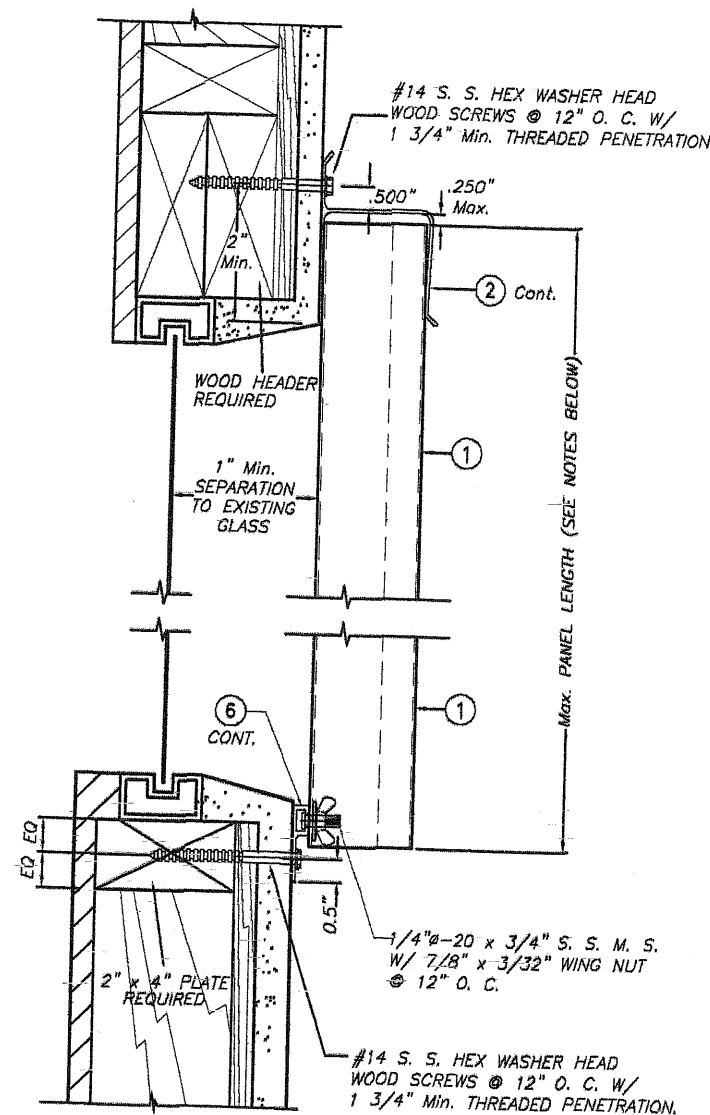
* SEE NOTES ON SHEET 11 THRU 15 OF
15 FOR PANEL LENGTH LIMITATIONS FOR
FLOOR/CEILING INSTALLATIONS INTO WOOD
FRAME BUILDINGS.



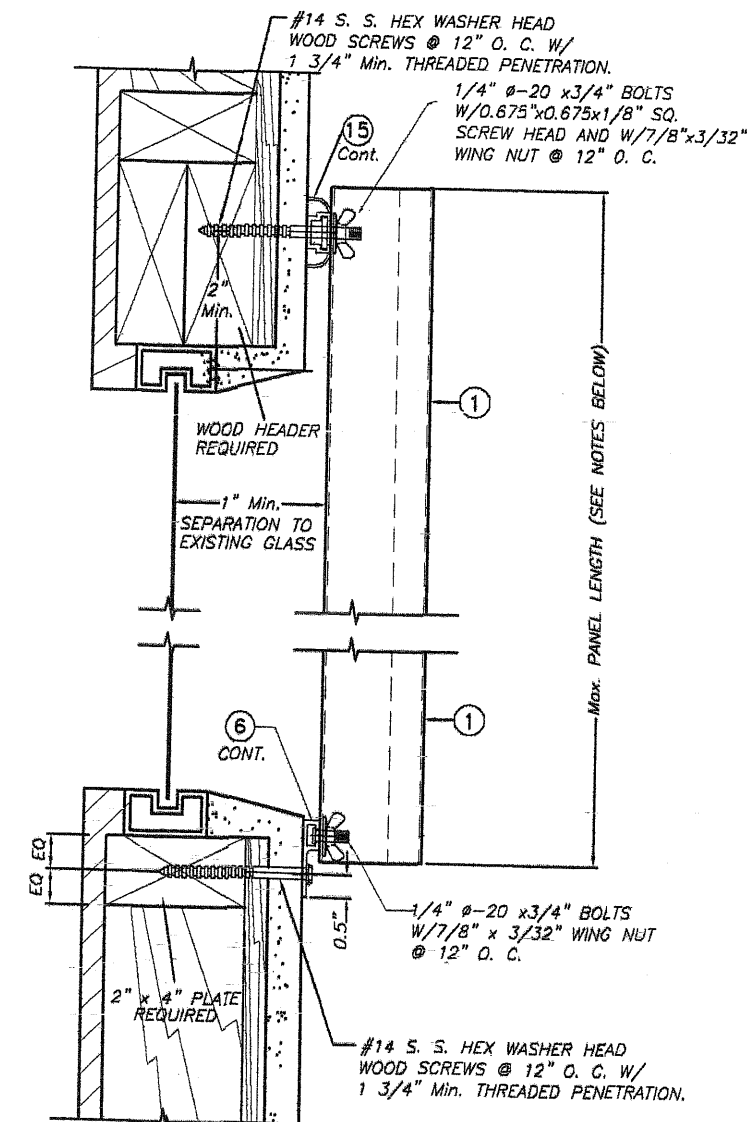
© 2011 TILTECO, INC.		FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)			
TILTECO INC. TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 38th St., Ste. 305, VIRGINIA GARDENS, FL 33166 Phone: (305) 871-1530, Fax: (305) 871-1531 EB-0008719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167		0.040" BERTHA ALUMINUM STORM PANEL (2.25" DEEP)			
		EASTERN METAL SUPPLY, INC 4268 WEST ROADS DRIVE WEST PALM BEACH, FL 33407 PHONE: (561) 209-8263, FAX: (561) 841-1716			
REV. No.	DESCRIPTION	DATE	REV. No.	DESCRIPTION	DATE
1	OLD 08-145	12/08/11	3		
2			4		
DRAWING No			SHEET 10 OF 15		



**WALL MOUNTING INSTALLATION
ALTERNATIVE 1** SCALE : 1/4" = 1"



**WALL MOUNTING INSTALLATION
ALTERNATIVE 2** SCALE : 1/4" = 1"



**WALL MOUNTING INSTALLATION
ALTERNATIVE 3** SCALE : 1/4" = 1"

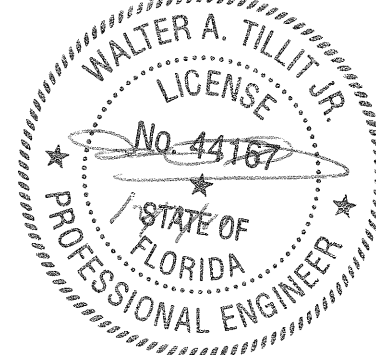
NOTE FOR COMBINATION OF SECTIONS:

WALL MOUNTING SECTIONS CAN BE COMBINED
IN ANY WAY TO SUIT ANY INSTALLATION.

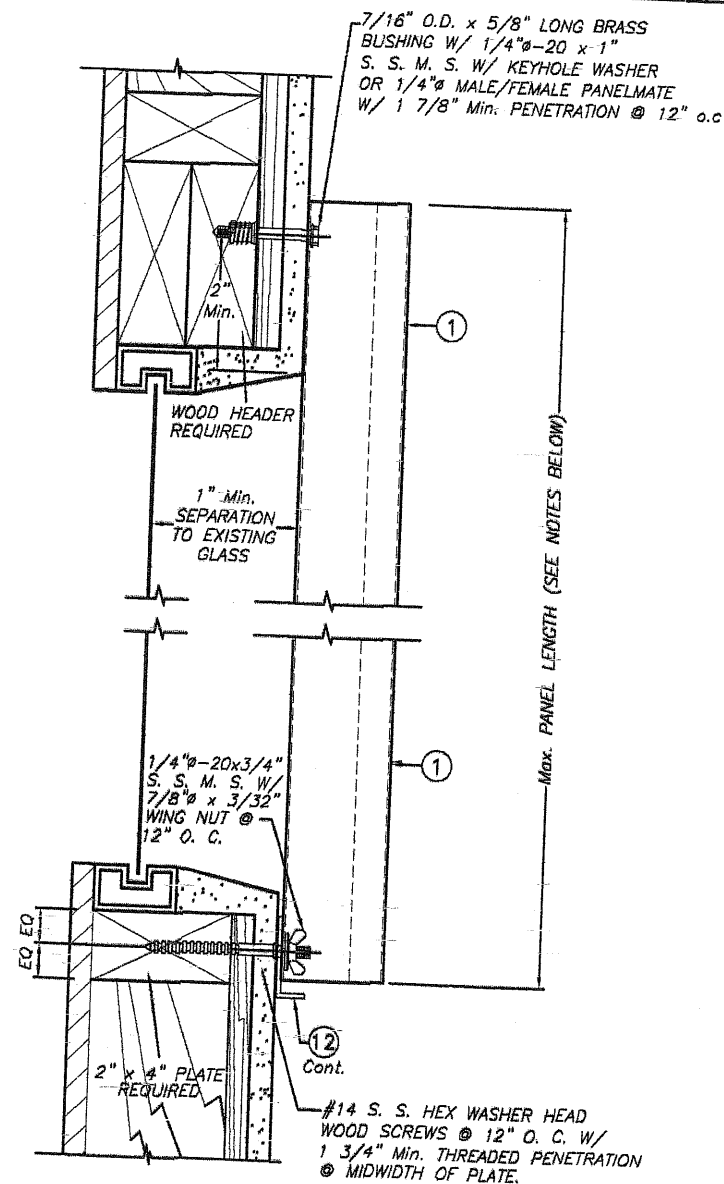
NOTES:

1. INSTALLATIONS ARE ONLY VALID FOR MAX. A.S.D. DESIGN PRESSURE RATING AND Max. PANEL LENGTH AS PER SCHEDULES SHOWN ON SHEET 10 OF 15 EXCEPT THAT PANEL'S LENGTHS FOR FLOOR/CEILING INSTALLATIONS SHALL BE LIMITED TO 109"
2. FOR WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE No. 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.

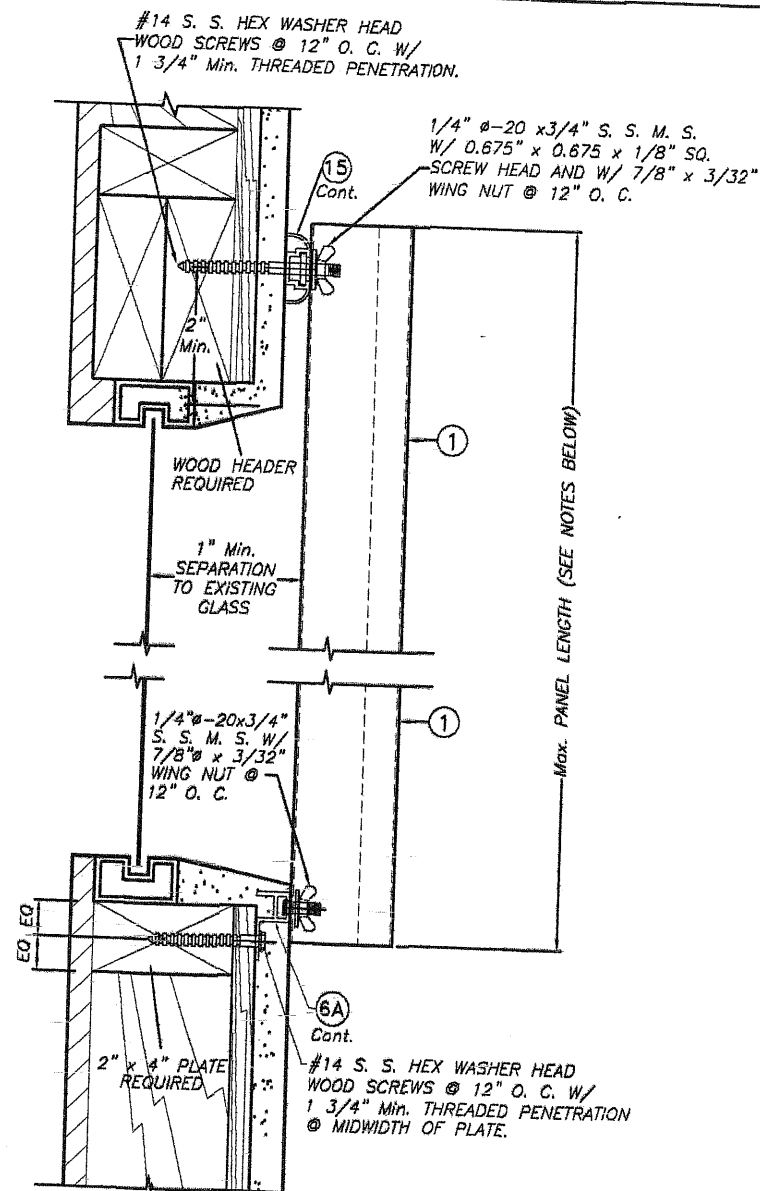
INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS



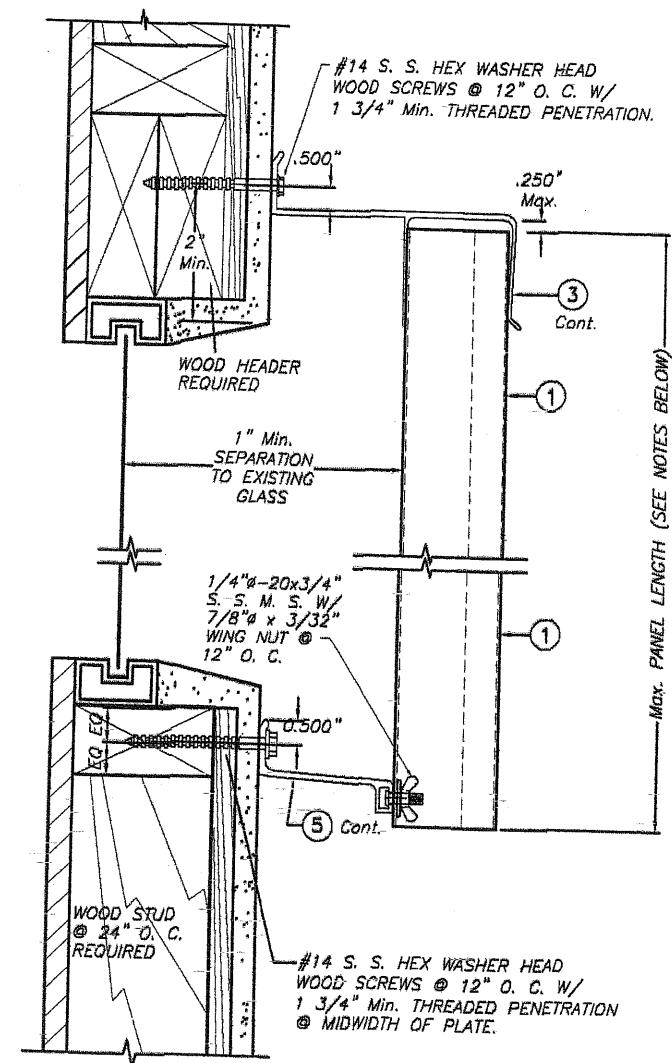
© 2011 TILTECO, INC.		FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)	
TILTECO INC.		0.040" BERTHA ALUMINUM STORM PANEL (2.25" DEEP)	
TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33186 Phone: (305)871-1530, Fax: (305)871-1531		EASTERN METAL SUPPLY, INC. 4268 WEST ROADS DRIVE WEST PALM BEACH, FL 33407 PHONE: (561)209-8263, FAX: (561)841-1716	
REV. No	DESCRIPTION	DATE	REV. No
1	OLD 08-145	12/06/11	3
2			4
L.G./R.E./A.G. DRAWN BY:		12/06/11 DATE:	
11-224 DRAWING No		SHEET 11 OF 15	



**WALL MOUNTING INSTALLATION
ALTERNATIVE 4** SCALE : 1/4" = 1"



**WALL MOUNTING INSTALLATION
ALTERNATIVE 5** SCALE : 1/4" = 1"



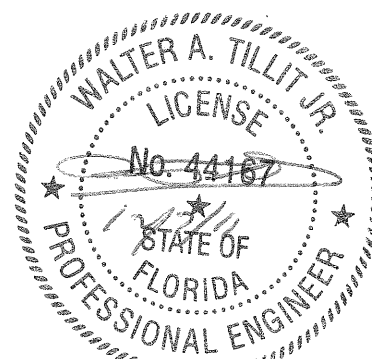
**BUILD OUT INSTALLATION
ALTERNATIVE 6** SCALE : 1/4" = 1"

NOTE FOR COMBINATION OF SECTIONS:

WALL MOUNTING SECTIONS CAN BE COMBINED
IN ANY WAY TO SUIT ANY INSTALLATION.

NOTES:

1. INSTALLATIONS ARE ONLY VALID FOR MAX. A.S.D. DESIGN PRESSURE RATING AND Max. PANEL LENGTH AS PER SCHEDULES SHOWN ON SHEET 10 OF 15 EXCEPT THAT PANEL'S LENGTHS FOR FLOOR/CEILING INSTALLATIONS SHALL BE LIMITED TO 109"
2. FOR WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE No. 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.



FLORIDA BUILDING CODE (Non-High Velocity Hurricane Zone)

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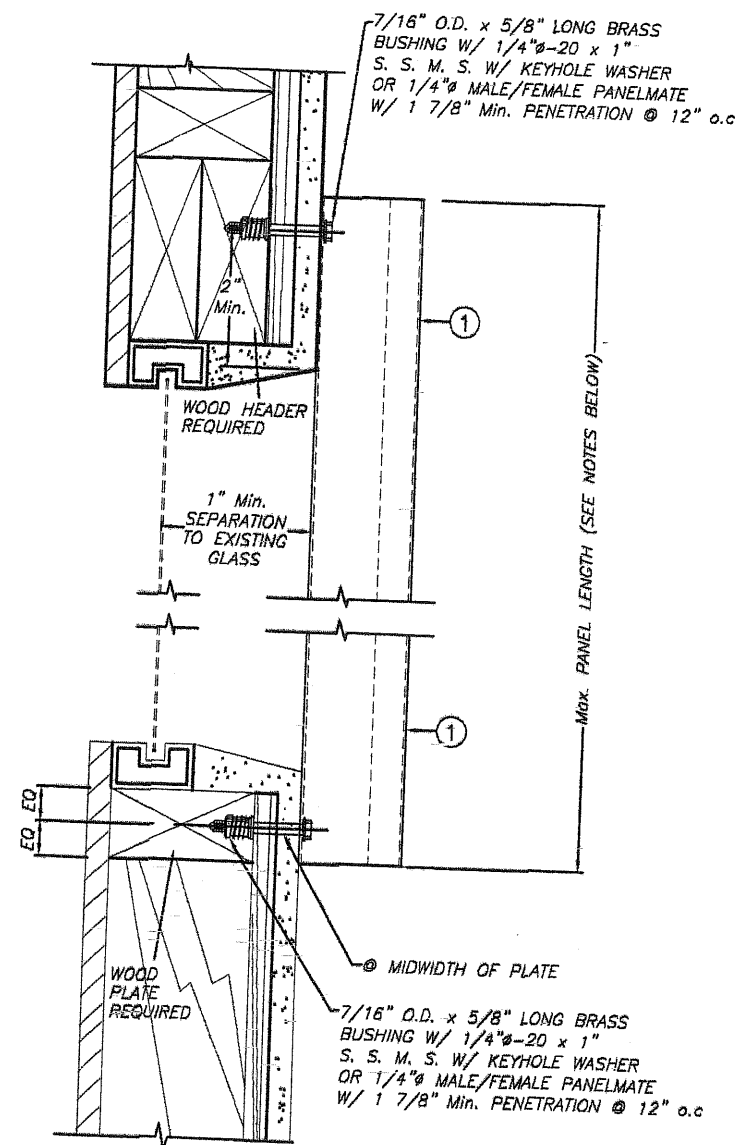
TILTECO INC.
TILLIT TESTING & ENGINEERING COMPANY
6355 N.W. 38th St., Ste. 305, VIRGINIA GARDENS, FL 33168
Phone: (305)871-1530, Fax: (305)871-1531
EB-0006719
WALTER A. TILLIT Jr., P.E.
FLORIDA Lic. # 44167

0.040" BERTHA ALUMINUM STORM PANEL
(2.25" DEEP)

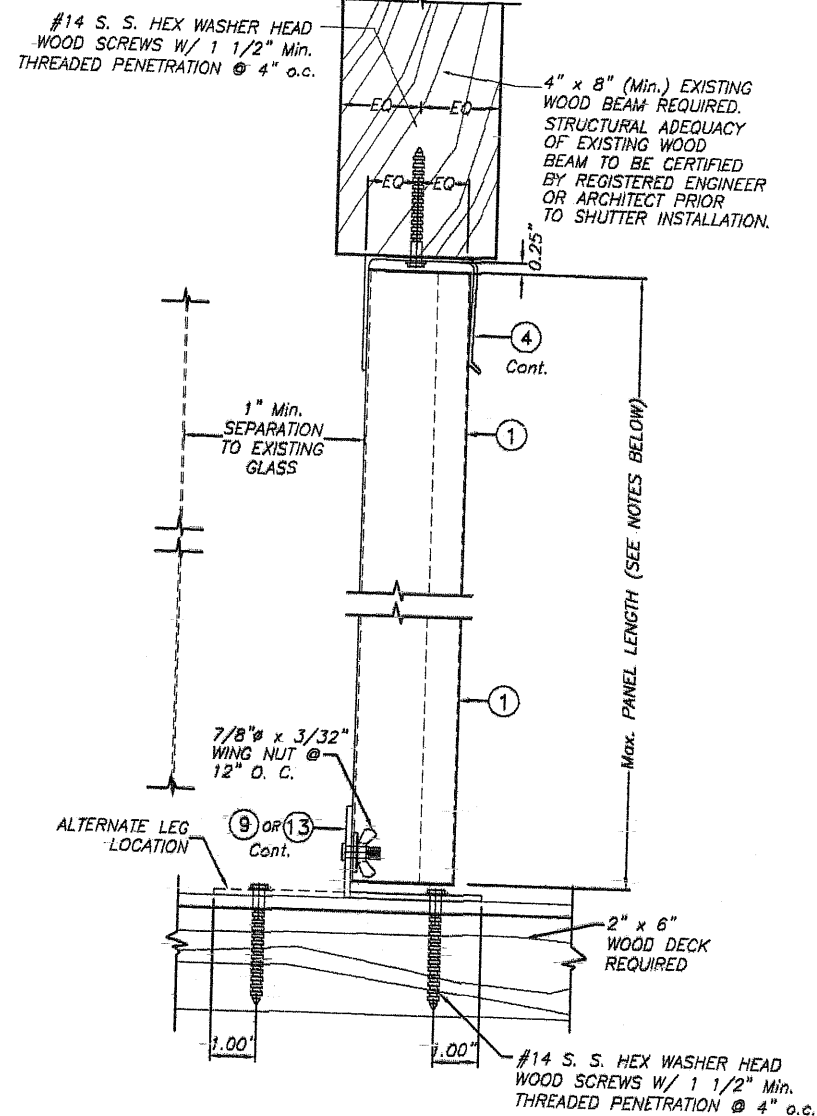
EASTERN METAL SUPPLY, INC
4268 WEST ROADS DRIVE
WEST PALM BEACH, FL 33407
PHONE: (561)209-8283, FAX: (561)841-1716

REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
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2			4		

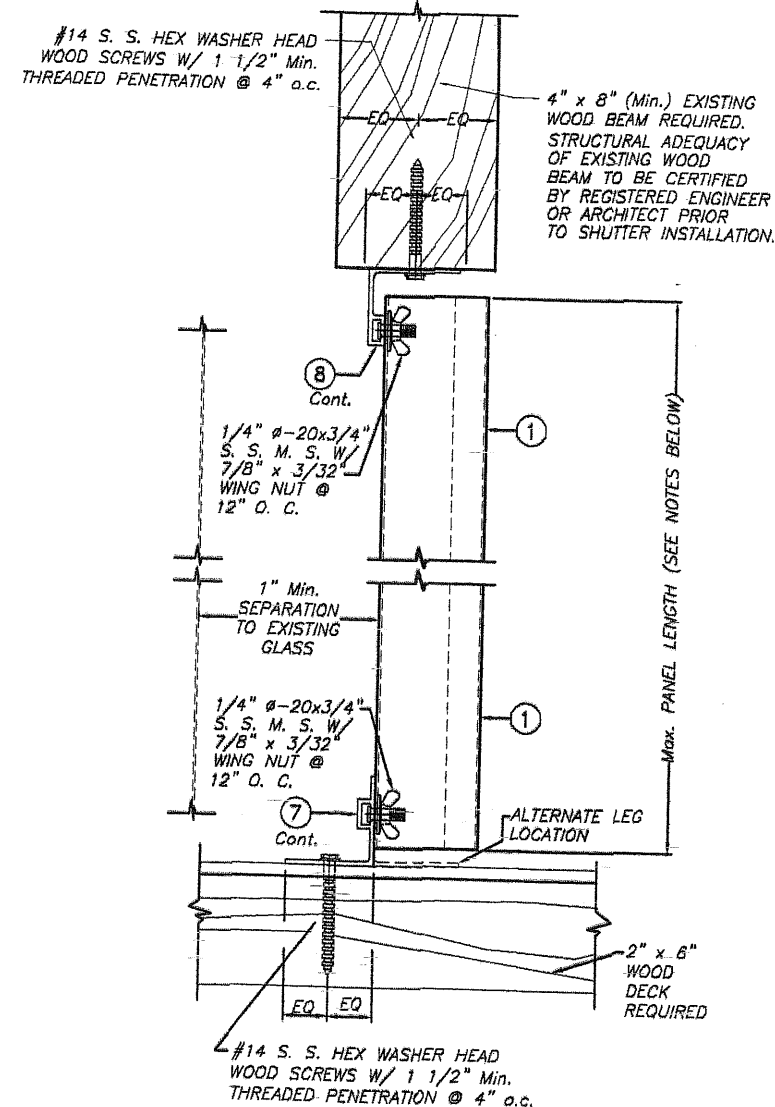
L.G./R.E./A.G.
DRAWN BY:
12/08/11
DATE:
11-224
DRAWING No
SHEET 12 OF 15



WALL MOUNTING INSTALLATION (D. M.)
ALTERNATIVE 7 SCALE: 1/4" = 1"



CEILING & FLOOR MOUNTING INSTALLATION
ALTERNATIVE 8 SCALE: 1/4" = 1"



CEILING & FLOOR MOUNTING INSTALLATION
ALTERNATIVE 9 SCALE: 1/4" = 1"

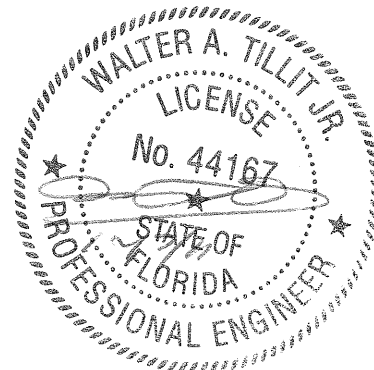
INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS

NOTE FOR COMBINATION OF SECTIONS:

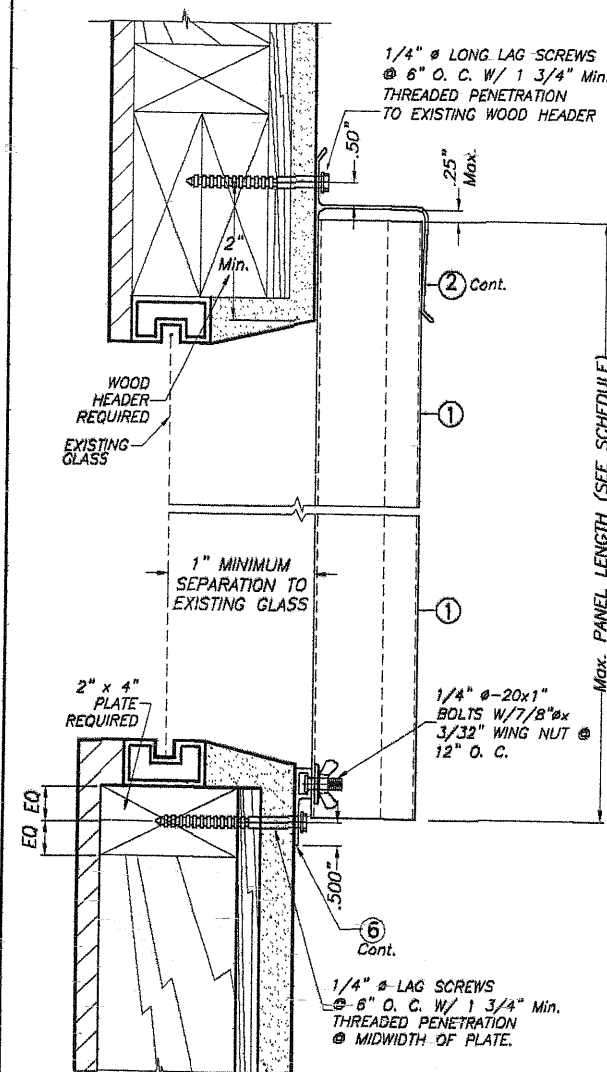
WALL MOUNTING SECTIONS CAN BE COMBINED
 IN ANY WAY TO SUIT ANY INSTALLATION.

NOTES:

1. INSTALLATIONS ARE ONLY VALID FOR MAX. A.S.D. DESIGN PRESSURE RATING AND Max. PANEL LENGTH AS PER SCHEDULES SHOWN ON SHEET 10 OF 15 EXCEPT THAT PANEL'S LENGTHS FOR FLOOR/CEILING INSTALLATIONS SHALL BE LIMITED TO 109"
2. FOR WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE No. 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.



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		EASTERN METAL SUPPLY, INC		12/06/11 DATE:	
4268 WEST ROADS DRIVE WEST PALM BEACH, FL. 33407 PHONE: (561)209-8263, FAX: (561)841-1716		11-224		DRAWING No	
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 08-145	12/06/11	3		
2			4		
					SHEET 13 OF 15

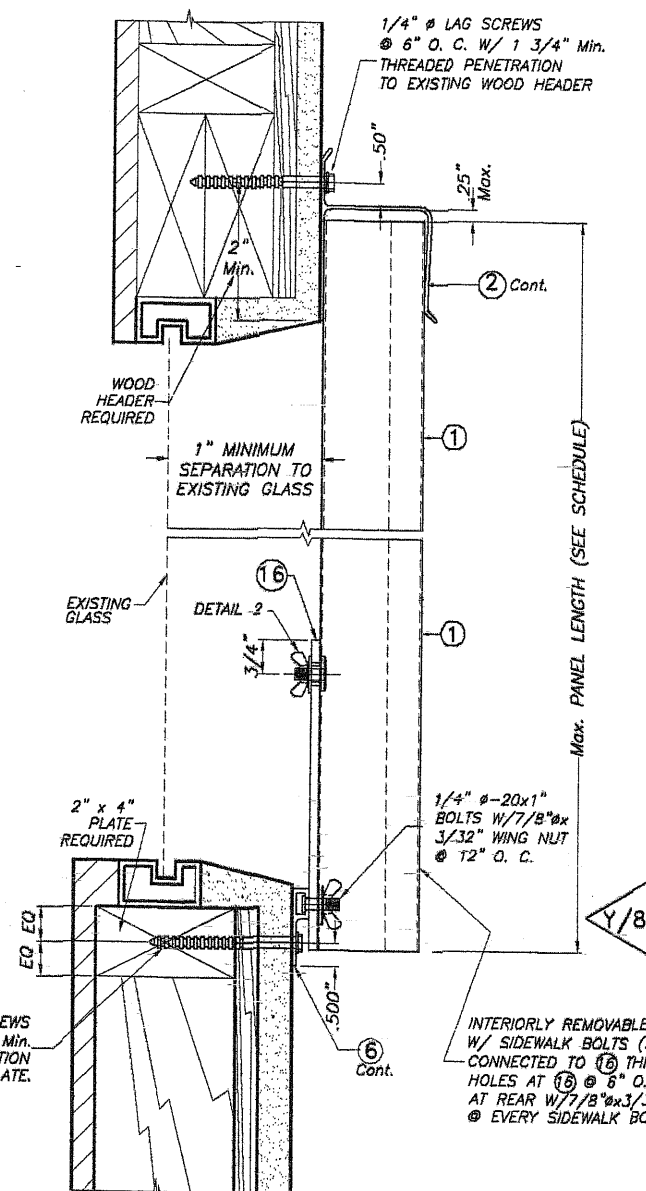


ALTERNATIVE 10A

SCALE : 3/8" = 1"

WALL MOUNTING INSTALLATIONS

SECTIONS 10



ALTERNATIVE 10B

SCALE : 3/8" = 1"

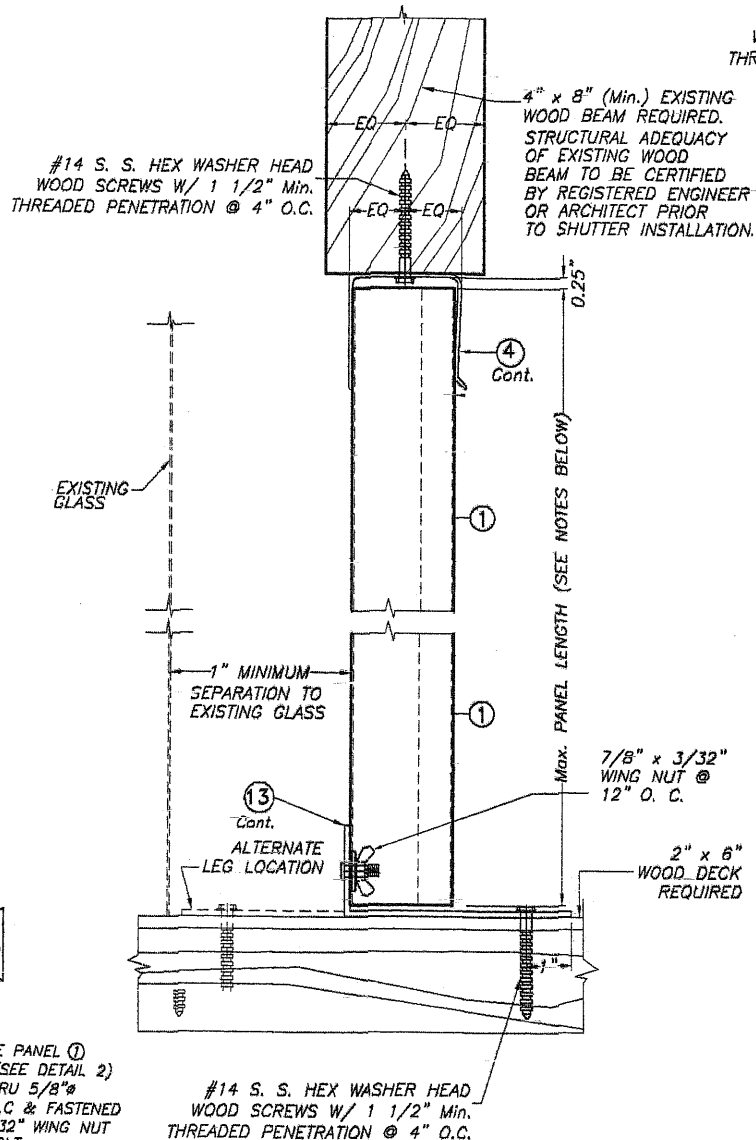
**INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS
VALID FOR PANELS ① USED JOINTLY
WITH INTERIORLY REMOVABLE PANELS ①**

NOTE FOR COMBINATION OF SECTIONS:

WALL MOUNTING SECTIONS CAN BE COMBINED
IN ANY WAY TO SUIT ANY INSTALLATION.

NOTES:

1. INSTALLATIONS ARE ONLY VALID FOR MAX. A.S.D. DESIGN PRESSURE RATING AND Max. PANEL LENGTH AS PER SCHEDULES SHOWN ON SHEET 10 OF 15 EXCEPT THAT PANEL'S LENGTHS FOR FLOOR/CEILING INSTALLATIONS SHALL BE LIMITED TO 109"
2. FOR NEW WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE No. 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.

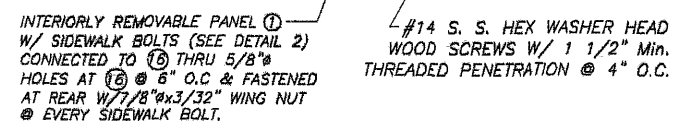


ALTERNATIVE 11A

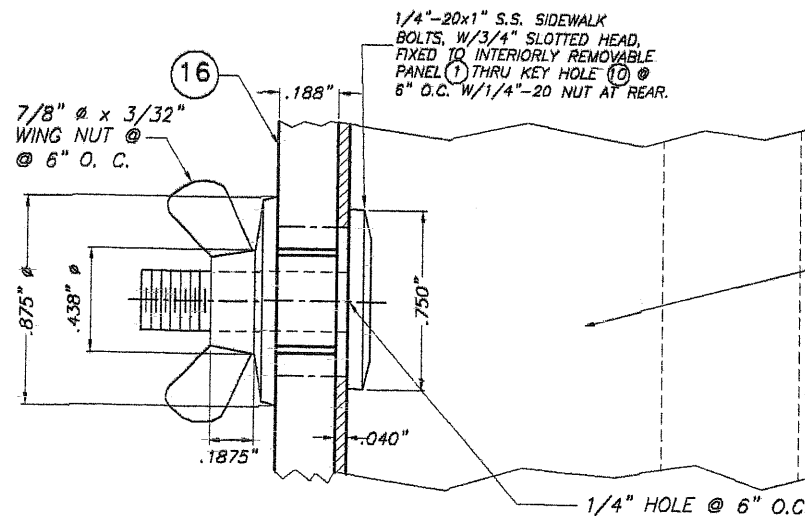
CEILING & FLOOR MOUNTING INSTALLATIONS

SECTIONS 11

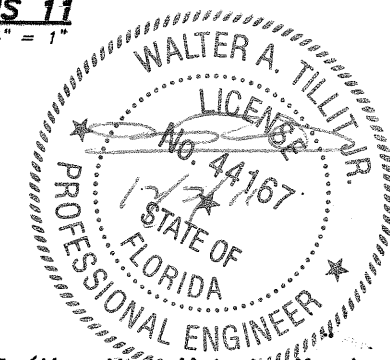
SCALE : 1/4" = 1"



ALTERNATIVE 11B

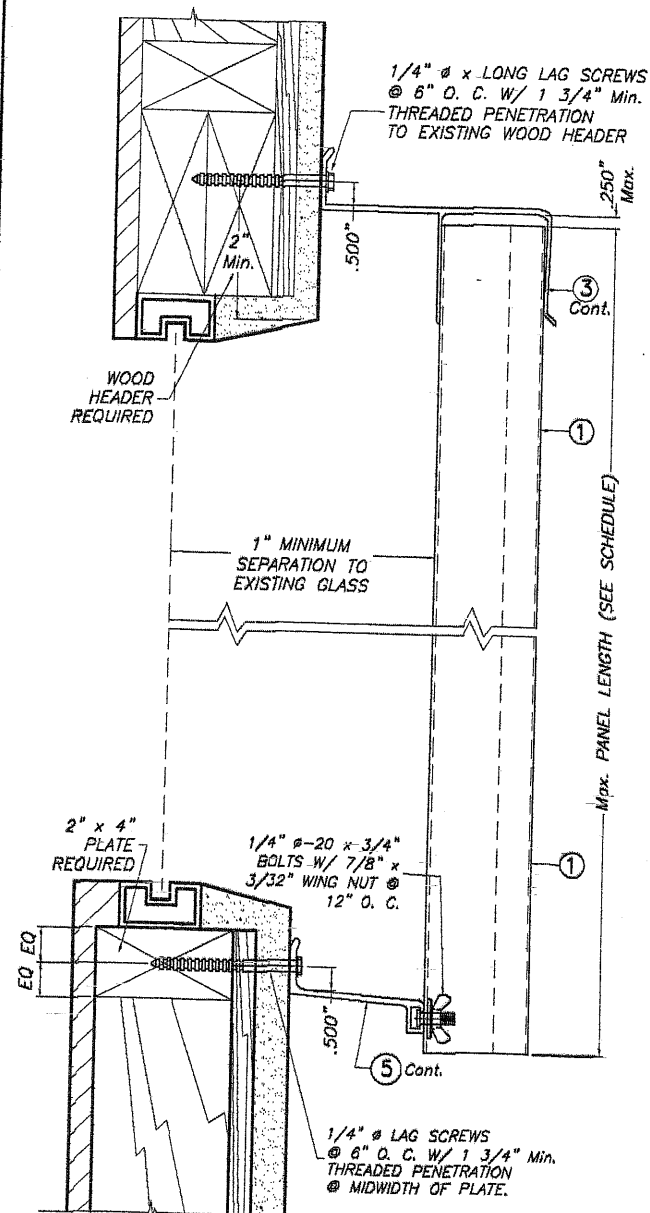


**DETAIL 2 - INSTALLATION OF 1/4"x1"
SIDEWALK BOLTS @ REMOVABLE PANEL**

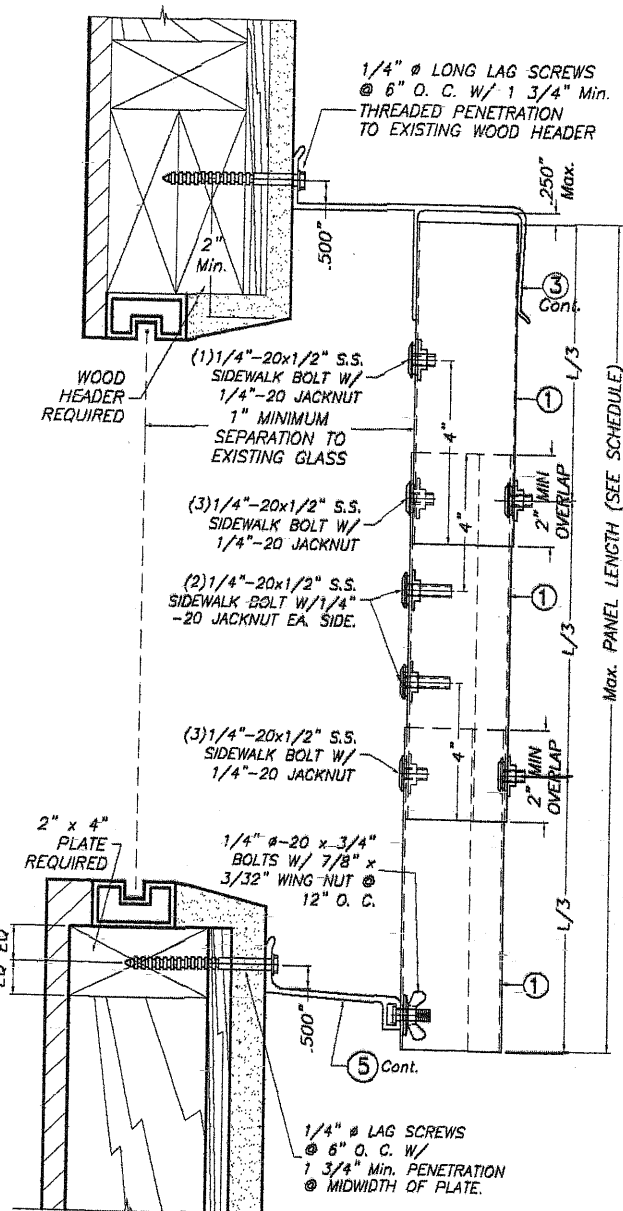


FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

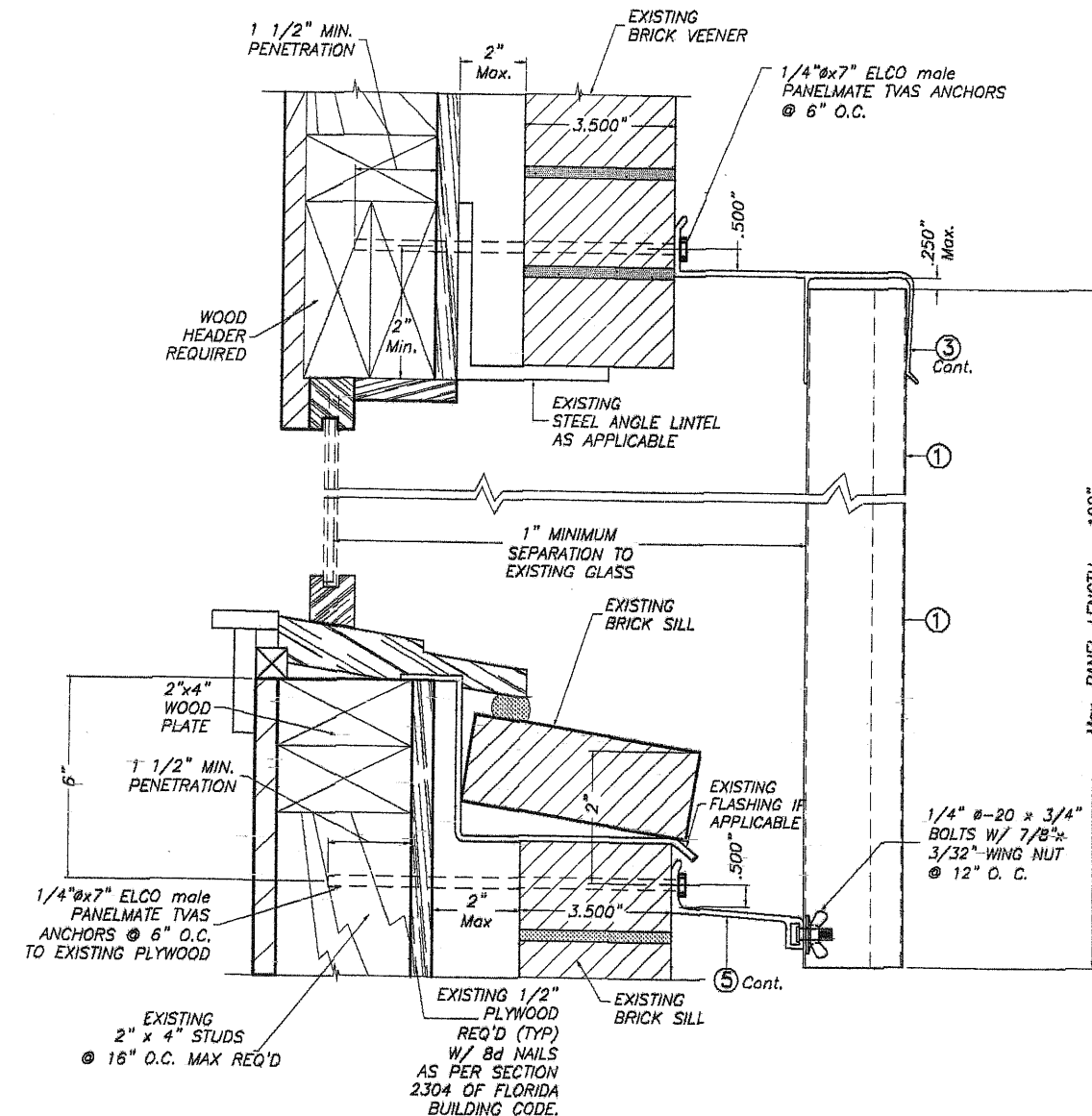
© 2011 TILTECO, INC.		0.040" BERTHA ALUMINUM STORM PANEL (2.25" DEEP)		L.G./R.E./A.G. DRAWN BY:	
TILTECO INC. TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33169 Phone : (305)871-1530, Fax : (305)871-1531 EB-0006719 WALTER A. TILLIT JR. P.E. FLORIDA Lic. # 44167		EASTERN METAL SUPPLY, INC 4268 WEST ROADS DRIVE WEST PALM BEACH, FL. 33407 PHONE: (561)209-8263, FAX: (561)841-1716		12/06/11 DATE:	
REV. No		DESCRIPTION		DATE	
1		OLD 08-145		12/06/11	
2					
				11-224 DRAWING No	
				SHEET 14 OF 15	



ALTERNATIVE 13A



ALTERNATIVE 13B



**ALTERNATIVE 14
BUILD-OUT INSTALLATION**

WALL MOUNTING INSTALLATIONS

SCALE : 1/8" = 1"

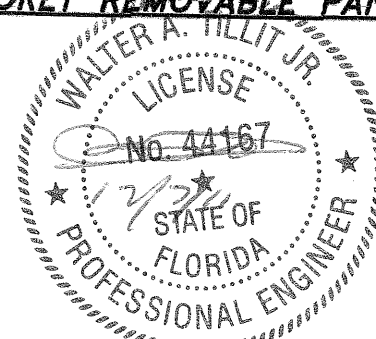
**INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS
VALID FOR PANELS ① USED JOINTLY
WITH INTERIORLY REMOVABLE PANELS ①**

NOTE FOR COMBINATION OF SECTIONS:

WALL MOUNTING SECTIONS CAN BE COMBINED
IN ANY WAY TO SUIT ANY INSTALLATION.

NOTES:

1. INSTALLATIONS ARE ONLY VALID FOR MAX. A.S.D. DESIGN PRESSURE RATING AND Max. PANEL LENGTH AS PER SCHEDULES SHOWN ON SHEET 10 OF 15 EXCEPT THAT PANEL'S LENGTHS FOR FLOOR/CEILING INSTALLATIONS SHALL BE LIMITED TO 109"
2. FOR NEW WOOD FRAME CONSTRUCTION: WOOD MEMBERS TO BE SOUTHERN PINE No. 2, W/ SPECIFIC DENSITY OF 0.55 OR EQUAL.



FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

© 2011 TILTECO, INC.		0.040" BERTHA ALUMINUM STORM PANEL (2.25" DEEP)		L.G./R.E./A.G. DRAWN BY:	
TILTECO INC.		EASTERN METAL SUPPLY, INC		12/06/11 DATE:	
TILLIT TESTING & ENGINEERING COMPANY 6355 N.W. 38th St., Ste. 305, VIRGINIA GARDENS, FL 33168 Phone: (305)871-1530 • Fax: (305)871-1531 EB-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167		4268 WEST ROADS DRIVE WEST PALM BEACH, FL 33407 PHONE: (561)209-8263, FAX: (561)841-1716		11-224 DRAWING No	
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 08-145	12/06/11	2		
2					

SHEET 15 OF 15